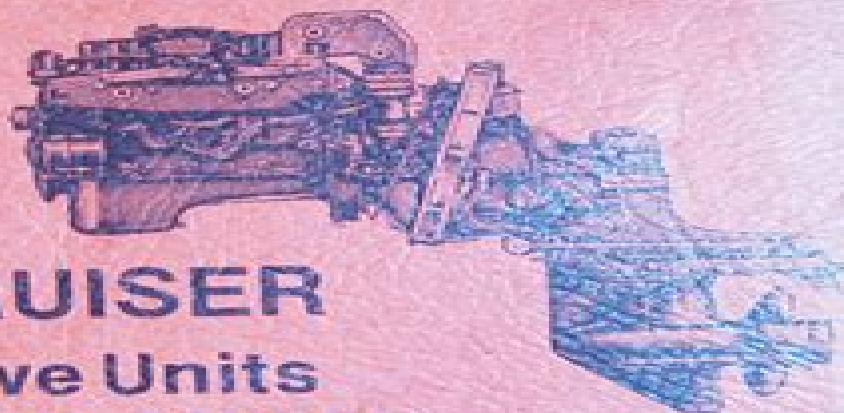




# SERVICE MANUAL



**MERCRUISER**  
Stern Drive Units  
and Marine Engines

**Volume I**

**C-90-68648**

# **Mercury Stern Drive Manual**

**Joan Coles, Clarence W. Coles**



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