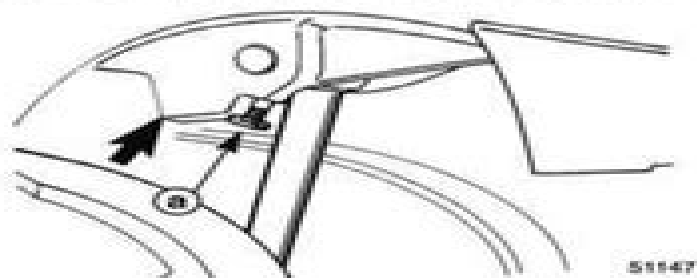


8. Drive upper dowel pin (a) into its hole until seated.

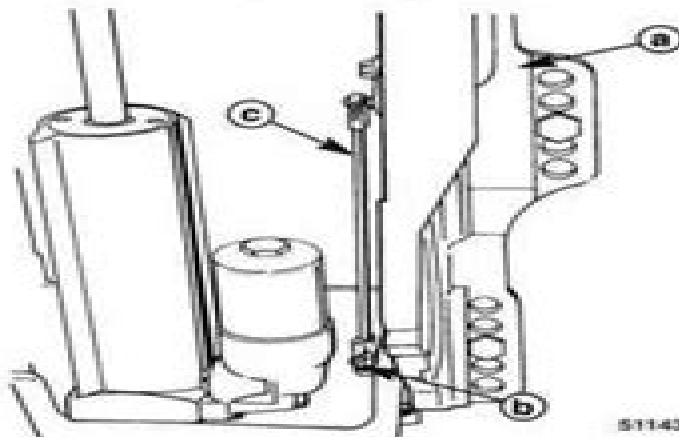


a - Dowel Pin

9. Check manual release cam adjustment. Cam must open and close freely. Adjust link rod as necessary.

### Manual Release Valve Adjustment

1. With outboard in full up position, place tilt lock lever forward.
2. Lift cam lever (with link rod) to full up position.



a - Tilt Lock Lever  
b - Cam Lever  
c - Link Rod

3. Link rod end must snap onto ball of tilt lock lever without moving tilt lock lever or cam lever.

# Mercury 25 Hp 4 Stroke Troubleshooting Manual

**Padhraic Smyth**



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