Cleanliness and Care of Outboard Motor

A married power product is a combination of many machined boned, possined and lapped surfaces with toleranders that are measured in the ten thousands of an ech man When any product component is serviced, care and construes are important. Throughout this manual, it and construes are important throughout this manual, it is need to understood that proper consing, and protection of machined surfaces and factors areas is a part of the reper proviodure. This is considered standard shop practice even if test specifically stated.

Whenever components are removed for service, they should be retained in order. At the time of installation, they should be installed in the same locations and with the same mainly surfaces as when terroved.

Seture raising or removing and outboard engine from a bout, the following precautions should be adhered to:

(1) Check that hywheel is secured to end of crankshaft with a locknut and itting eye is threaded into flywheel a minimum of 5 turns.

(2) Connect a hoist of suitable strength to the lifting eye.

In addition, personnel should not work on or under an outtourd which is suspended. Outboards should be attached to work stands, or lowered to ground as soon as possible.

We reserve the right to make changes to this manual without prior motification.

Refer to dealer service bulletins for other pertinent information concerning the products described in this manual.

Service Manual Outline

- Section 1 General Information & Specifical Section 2 Electrical & Ignition
- Part A Ignition System
 - Part B Battery, Charging System &
 - Part C Timing/Synchronizing & Adjusting
 - Part D Wiring Diagrams
- Section 3 Fuel Systems
 - Part A Carburetion
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- Section 4 Powerhead
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 - Part A Clamp/Swivel Brackets and Driveshaft Housing
 - Part B Power Trim (Design I)
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 - Part G Manual Tilt (Design IV)
- Section 6 Lower Unit
 - Part A Standard Gear Housing
 - Part B 60 Big Foot, 60 SeaPro & Marathon Gear Housing
 - Part C Jet Drive
- Section 7 Outboard Installation/ Attachments
 - Part A Ride-Guide Steering Throttle/Shift Cables & Electrical Connections
 - Part B Tiller Handle and Co-Pict
 - Part C Rewind Starter



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SJ Ball

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