

- Remove 4 bolts securing gear case to drive shaft housing.



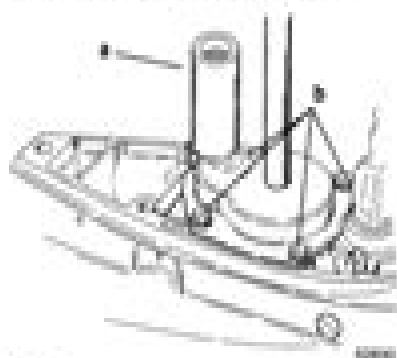
a - Bolt (4)

Disassembly

Water Pump

NOTE: If water tube seal remained in drive shaft housing, remove seal from housing and reinstall on water pump cover. Secure seal to cover with Loctite 403.

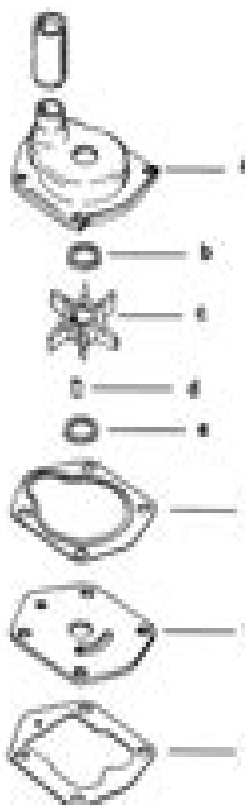
- Remove 4 bolts securing pump cover.



a - Bolt
b - Bolt (4)

NOTE: Replace cover if thickness of steel at discharge slot is 0.060 in. (1.524mm) or less, or if grooves (other than impeller seating groove) in cover rib are more than 0.030 in. (0.762mm) deep.

- Remove cover, washer (above impeller), impeller, key and washer (below impeller).
- Remove cover gasket, base plate and base gasket.

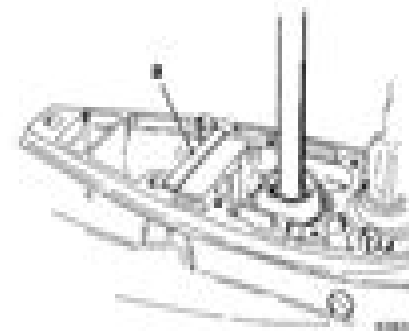


a - Cover
b - Washer (above impeller)
c - Impeller
d - Key
e - Washer (below impeller)
f - Cover Gasket
g - Base Plate
h - Base Gasket

NOTE: Replace impeller if:

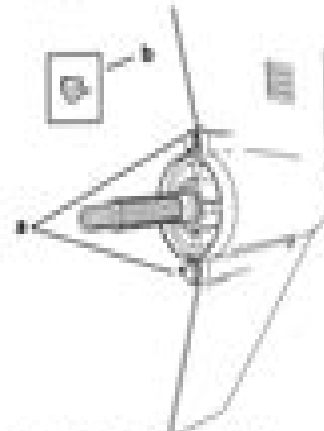
- Impeller blades are cracked, bent or worn.
- Impeller is pitted or melted.
- Rubber portion of impeller is not bonded to impeller hub.

- Remove and/or replace exhaust deflector plate if damaged.



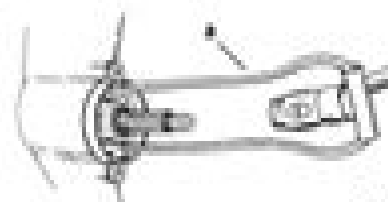
a - Deflector Plate

- Remove bearing carrier attaching bolts and locking tab washers or flat washers. Discard tab washers.



a - Bolts and Tab Washers or Flat Washers
b - Tab Washers (Type I)

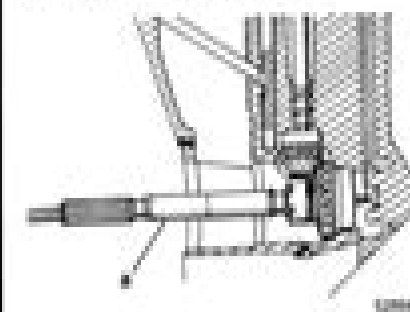
- Using Puller (91-27790), remove carrier assembly from gear case.



a - Puller (91-27790)

NOTE: When removing propeller shaft assembly, cam follower may dislodge. Retrieve follower from gear housing.

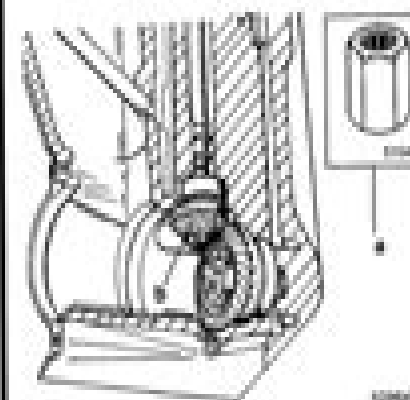
- Remove propeller shaft assembly.



a - Propeller Shaft

Model	Drive Shaft Holding Tool
25, 40/50 (4-Stroke)	91-82180M
Force 40/50	91-825190
30/40, 40/50	91-825190

- Remove pinion nut and discard.



a - Drive Shaft Holding Tool
b - Pinion Nut

- Remove drive shaft assembly and pinion gear.

Mercury Outboard Manual 2 Stroke

Judd E. Hollander



Mercury Outboard Manual 2 Stroke:

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Table of Contents Mercury Outboard Manual 2 Stroke

1. Understanding the eBook Mercury Outboard Manual 2 Stroke
 - The Rise of Digital Reading Mercury Outboard Manual 2 Stroke
 - Advantages of eBooks Over Traditional Books
2. Identifying Mercury Outboard Manual 2 Stroke
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in a Mercury Outboard Manual 2 Stroke
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mercury Outboard Manual 2 Stroke
 - Personalized Recommendations
 - Mercury Outboard Manual 2 Stroke User Reviews and Ratings

- Mercury Outboard Manual 2 Stroke and Bestseller Lists
- 5. Accessing Mercury Outboard Manual 2 Stroke Free and Paid eBooks
 - Mercury Outboard Manual 2 Stroke Public Domain eBooks
 - Mercury Outboard Manual 2 Stroke eBook Subscription Services
 - Mercury Outboard Manual 2 Stroke Budget-Friendly Options
- 6. Navigating Mercury Outboard Manual 2 Stroke eBook Formats
 - ePub, PDF, MOBI, and More
 - Mercury Outboard Manual 2 Stroke Compatibility with Devices
 - Mercury Outboard Manual 2 Stroke Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mercury Outboard Manual 2 Stroke
 - Highlighting and Note-Taking Mercury Outboard Manual 2 Stroke
 - Interactive Elements Mercury Outboard Manual 2 Stroke
- 8. Staying Engaged with Mercury Outboard Manual 2 Stroke
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mercury Outboard Manual 2 Stroke
- 9. Balancing eBooks and Physical Books Mercury Outboard Manual 2 Stroke
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mercury Outboard Manual 2 Stroke
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mercury Outboard Manual 2 Stroke
 - Setting Reading Goals Mercury Outboard Manual 2 Stroke
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mercury Outboard Manual 2 Stroke
 - Fact-Checking eBook Content of Mercury Outboard Manual 2 Stroke
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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