



# SERVICE MANUAL

## MODELS

1995 90/120 Sport Jet

1996 & 1997 95XR/120XR Sport Jet

This Manual Supersedes 90-831996

United States  
With Starting Serial Numbers

		Powerhead	Pump Unit
1995	90 HP	0E095088	0E080400
	120 HP	0E093700	0E080400
1996	95XR HP	0E141089	0E145580
	120XR HP	0E141089	0E145580
1997	95XR HP	0E203000	0E151580
	120XR HP	0E203000	0E151580



# Mercury 120xr Manual

**SA Dillow**



## **Mercury 120xr Manual:**

*Mercury Marine Service Manual* ,1995      Medical Subject Headings National Library of Medicine (U.S.),1980  
**Mercury Marine Service Manual** ,1996      *Mercury Outboards Service Manual* Mercury Marine,1984  
*Mercury/Mariner 75-250 HP Two-Stroke 1998-2009* Editors of Clymer Manuals,2015-12-01  
Mercury Mariner 65 Jet 1998  
2009 Mercury Mariner 75 HP 1998 2009 Mercury Mariner 80 Jet 1998 2009 Mercury Mariner 90 Jet 1998 2009 Mercury  
Mariner 100 HP 1998 2009 Mercury Mariner 105 Jet 1998 2009 Mercury Mariner 115 HP 4 Cyl 1998 2009 Mercury Mariner  
115 HP Optimax V 6 1998 2009 Mercury Mariner 125 HP 1998 2009 Mercury Mariner 135 HP 1998 2009 Mercury Mariner  
135 HP Optimax 1998 2009 Mercury Mariner 140 Jet 1998 2009 Mercury Mariner 150 HP Carburetor Equipped 1998 2009  
Mercury Mariner 150 HP EFI 1998 2009 Mercury Mariner 150 XR6 1998 2009 Mercury Mariner 150 HP Optimax 1998 2009  
Mercury Mariner 150 Mag III 1998 2009 Mercury Mariner 175 HP Carburetor Equipped 1998 2009 Mercury Mariner 175 HP  
EFI 1998 2009 Mercury Mariner 175 HP Optimax 1998 2009 Mercury Mariner 200 HP Carburetor Equipped 1998 2009  
Mercury Mariner 200 HP EFI 1998 2009 Mercury Mariner 200 HP Optimax 1998 2009 Mercury Mariner 225 HP Carburetor  
Equipped 1998 2009 Mercury Mariner 225 HP EFI 1998 2009 Mercury Mariner 225 HP Optimax 1998 2009 Mercury  
Mariner 250 HP EFI 1998 2009 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END  
ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT  
MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS  
TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR  
WIRING DIAGRAMS      **Mercury Outboards Service Manual** Mercury Marine,1980      Mercury Outboards Service  
Manual Mercury Marine,1979      **Mercury Outboards Service Manual** Mercury Marine,1988      **Mercury and  
Mercury/Mariner Outboards Service Manual** Brunswick Corporation. Mercury Marine,198?      **Mercury Marine  
Service Manual, Mercury Outboards 1965 and Prior** Kiekhaefer Mercury. Fon du Lac, Wis,1958      **Mercury and  
Mariner Outboards Service Manual** Brunswick Corporation. Mercury Marine,1995      *Mercury Powered Sport Jet* Penton  
Staff,2000-05-24 90 120 HP Sport Jet Models      Service Manual ,1978      Mercury Marine Service Manual ,1974\*  
*Mercury Outboards* ,1983      Service Manual, Mercury Outboards Brunswick Corporation. Mercury Marine,1971  
*Mercury Outboards Service Manual* Brunswick Corporation. Mercury Marine,1995\*      Mercury Marine Service Manual  
,1971      **Mercury Outboards Service Manual** Mercury Marine,1978      Mercury/Mariner Outboard Shop Manual Penton  
Staff,2016-07-15 Mercury Mariner 4 HP 1995 2006 Mercury Mariner 5 HP 1995 2006 Mercury Mariner 6 HP 1995 2006  
Mercury Mariner 9 9 HP 1995 2006 Mercury Mariner 15 HP 1995 2006 Mercury Mariner 25 HP 1995 2006 Mercury Mariner  
30 HP 1995 2006 Mercury Mariner 40 HP 1995 2006 Mercury Mariner 50 HP 1995 2006 Mercury Mariner 75 HP 1995 2006  
Mercury Mariner 90 HP 1995 2006 Does not cover 60 HP models TROUBLESHOOTING LUBRICATION MAINTENANCE AND

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This book delves into Mercury 120xr Manual. Mercury 120xr Manual is an essential topic that needs to be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Mercury 120xr Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:

- Chapter 1: Introduction to Mercury 120xr Manual
- Chapter 2: Essential Elements of Mercury 120xr Manual
- Chapter 3: Mercury 120xr Manual in Everyday Life
- Chapter 4: Mercury 120xr Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, the author will provide an overview of Mercury 120xr Manual. This chapter will explore what Mercury 120xr Manual is, why Mercury 120xr Manual is vital, and how to effectively learn about Mercury 120xr Manual.

3. In chapter 2, this book will delve into the foundational concepts of Mercury 120xr Manual. This chapter will elucidate the essential principles that must be understood to grasp Mercury 120xr Manual in its entirety.

4. In chapter 3, this book will examine the practical applications of Mercury 120xr Manual in daily life. The third chapter will showcase real-world examples of how Mercury 120xr Manual can be effectively utilized in everyday scenarios.

5. In chapter 4, this book will scrutinize the relevance of Mercury 120xr Manual in specific contexts. The fourth chapter will explore how Mercury 120xr Manual is applied in specialized fields, such as education, business, and technology.

6. In chapter 5, this book will draw a conclusion about Mercury 120xr Manual. This chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Mercury 120xr Manual.

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