



**MERCURY**

# **4.5L 200/250 HP EC and Non EC**

SERVICE  
MANUAL



Design 1 (Serial number 2A441953-2A531162)  
Design 2 (Serial number 2A531163 and above)

**4.5L 200/250 HP EC and Non EC**  
SERVICE MANUAL

04-040718006 MARCH 2017

# **Mercuriser Technical Manual**

**Michael Hoelscher**



## **MerCruiser Technical Manual:**

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