

Specifications

TORQUE SPECIFICATIONS^{1,2}

CH18/CH20/
CH22/
CH620-CH640

CH22/CH23/
CH670-CH680

CH25/
CH730/CH740

CH750

Connecting Rod

Cap Fastener (torque in increments) 8 mm straight shank 8 mm step-down 6 mm straight shank	22.7 N·m (200 in. lb.) 14.7 N·m (130 in. lb.) 11.3 N·m (100 in. lb.)
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Crankcase

Breather Cover Fastener	7.3 N·m (65 in. lb.)
Oil Drain Plug	13.6 N·m (10 ft. lb.)

Cylinder Head

Fastener (torque in 2 increments) Nut	first to 16.9 N·m (150 in. lb.) finally to 33.9 N·m (300 in. lb.)
Bolt (torque in 2 increments)	first to 22.6 N·m (200 in. lb.) finally to 41.8 N·m (370 in. lb.)
Rocker Arm Screw	11.3 N·m (100 in. lb.)

Flywheel

Fan Fastener	9.9 N·m (88 in. lb.)
Flywheel Retaining Screw	66.4 N·m (49 ft. lb.)

Fuel Pump-Pulse

Fastener	2.3 N·m (20 in. lb.)
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Governor

Lever Nut	6.8 N·m (60 in. lb.)
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Ignition

Spark Plug	27 N·m (20 ft. lb.)
Module Fastener	4.0-6.2 N·m (35-55 in. lb.)
Rectifier-Regulator Fastener	1.4 N·m (12.6 in. lb.)

Muffler

Retaining Nut	24.4 N·m (216 in. lb.)
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Oil Cooler

Adapter Nipple	27 N·m (20 ft. lb.)
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Oil Sentry³

Pressure Switch	4.5 N·m (40 in. lb.)
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Solenoid (Starter)

Mounting Hardware Nippondenso Starter Delco-Remy Starter	6.0-9.0 N·m (53-79 in. lb.) 4.0-6.0 N·m (35-53 in. lb.)
Nut, Positive (+) Brush Lead Nippondenso Starter Delco-Remy Starter	8.0-12.0 N·m (71-106 in. lb.) 8.0-11.0 N·m (71-97 in. lb.)

Speed Control Bracket

Fastener	10.7 N·m (95 in. lb.) into new holes 7.3 N·m (65 in. lb.) into used holes
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¹ Values are in Metric units. Values in parentheses are English equivalents.

² Lubricate threads with engine oil prior to assembly.

Kohler Command Ch 5 6 Engine Repair Manual

John Haynes



Kohler Command Ch 5 6 Engine Repair Manual:

DA Pam ,1967 *Kohler Engines Service Manual* ,1993 *The American Bookseller* ,1887 Who's who in the West ,1992 **Kohler, Engines Service Manual** ,2002 **Kohler Engines** Kohler. Engine Division,1982 **Chevrolet Engine Overhaul Manual** John Haynes,1991-09-05 A complete step by step guide to the entire engine rebuilding process Every step is fully illustrated Covers the most popular engines Everything youll need to know to do it yourself In a clear easy to follow format What you can learn Includes 262 265 267 283 302 305 307 327 350 396 400 402 427 and 454 cubic inch V8 engines Diagnosis Overhaul Performance Economy modifications Book Summary Engine identification Tools and equipment Diagnosis Cylinder head servicing Engine removal and installation Step by step procedures Fully illustrated with over 300 photos Tips from professionals Machine shop repairs Performance and economy modifications Table of Contents Chapter 1 Introduction Chapter 2 Tools and equipment Chapter 3 Diagnosing engine problems Chapter 4 Preparing for an overhaul Chapter 5 Overhauling the cylinder heads Chapter 6 Overhauling the engine block Chapter 7 Reassembling and installing the engine Chapter 8 Related repairs Chapter 9 Improving performance and economy *Kohler Engines* Kohler Company,1982*
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