

BRAKES

(Disc Brake 310-3400 Only)

Refer to Figure 10

DISASSEMBLY

1. Remove the outer pin (128) and stuffed hex nut (129). Discard the outer pin.
2. Remove the rollers (76), brake arm (70), compression spring (120) and brake actuating pins (121).
3. Remove the inner brake pin screws (122). Remove the brake pins (121).
4. Remove the rollers (127) and roller (77).

INSPECTION

1. Inspect the brake components for excessive wear. Replace if necessary.

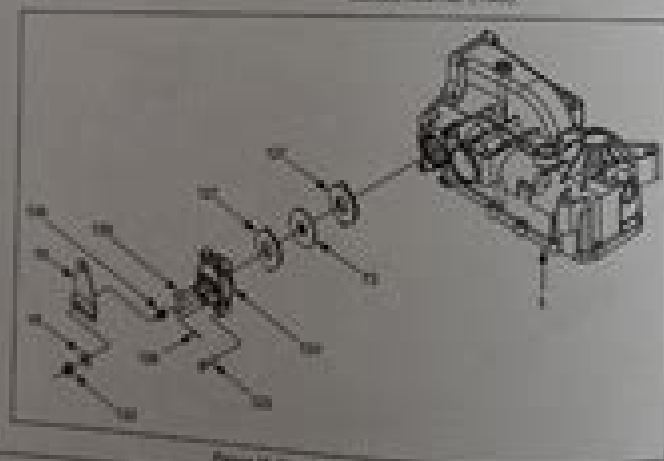


Figure 10. Disc Brake Assembly

ASSEMBLY

1. Slide the rollers (127) and roller (77) onto the brake shaft (55, Figure 11). Pay close attention to the stack up of the rollers and roller.
2. Install the brake yoke (121) with the three brake pin screws (122) onto the main housing (71). Refer to Table 3 for the required torque.
3. Install the brake actuating pins (120) and compression spring (120) onto the brake yoke (121).
4. Install the brake arm (70), weather (16) and stuffed hex nut (129) onto the brake pins (121). Do not tighten the stuffed hex nut (129) at this time.
5. Insert a .002" (0.5 mm) feeler gauge between the brake roller (72) and outer roller (127). Adjust the brake by tightening or loosening the stuffed hex nut (129).
6. Install a new copper pin (126) to secure the stuffed hex nut (129).

BRAKE SHAFT & BEVEL GEAR

INSPECTION

1. Inspect the brake shaft (55), ball bearing (26) and bevel gear (52) for wear or damage.

ASSEMBLY

1. Insert the brake shaft (55) and ball bearing (26) into the main housing (71) allowing the brake shaft (55) to pass through the 19 tooth bevel gear (52).
2. Install the retaining ring (57).
3. Install the brake shaft lip seals (56) and retaining rings (126).
4. Install the brake. See pages 19-20.
5. Install the back cover. See page 18.

Refer to Figure 11

DISASSEMBLY

1. Remove the back cover. See page 18.
2. Remove the brake. See pages 19-20.
3. Remove the brake shaft lip seals (56) and retaining rings (126). Discard the lip seals (56).
4. Remove the retaining ring (57) from the outside of the ball bearing (26).
5. Remove the brake shaft (55) and ball bearing (26) from the 19 tooth bevel gear (52). It may be necessary to tap lightly on the brake shaft (55) to remove the bearing (26).
6. Remove the 19 tooth bevel gear (52).

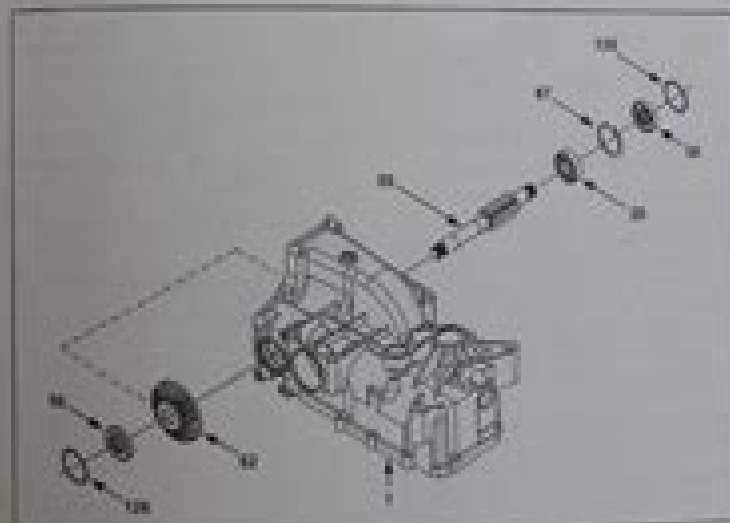


Figure 11. Brake Shaft & Bevel Gear Assembly

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Lingsheng Yao



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