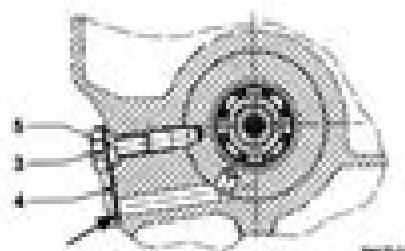


- 1 Cover
- 2 Mounting screw
- 3 Screw
- 4 Cover plate
- 5 Spacer
- 6 O-ring
- 7 Impeller
- 8 O-ring
- 9 Gear
- 10 Shaft seal ring
- 11 Lifetime seal



00000000

LEONARDO

Accessories / Description / Dimension

Coolant pump

1/1	Ø 904 / 914 / 924
1/2	Ø 906 / 916 / 926
2/1	20.3

20.4 Coolant pump

Coolant pump integrated in timing case

with collar bearing (bearings)

The coolant pump is driven by a gear.

Engine	4 "from 1800 / 1800 / 2000 / 2100"
Coolant pump	4 "from 2023 / 2027 / 2063 / 2063"

Supply power	approx. 225 l/min / 2623 l/min, approx. 270 l/min / 3027 l/min
	approx. 300 l/min / 3063 l/min, approx. 315 l/min / 3033 l/min

Note

The coolant pump must be replaced or overhauled if increased coolant or oil discharge is found on the leakage bolts in the timing case (see arrows).

Removal

Open the coolant, remove cover 1. Remove the hollow screw 2 and remove the cover 3. Remove the tube at line 4 on the covercase. Loosen the mounting screw 5 (tube of impeller) and remove. Put the coolant pump with the pulling device from the timing case. Clean the threaded bore and the leakage bore.

Installation

Install new O-rings 6. Lubricate the coolant pump on the O-rings 6 and on the surface between the O-rings 6 or the intake bore in the timing case with grease (Statocorp H92 12). Push the coolant pump into the timing case in such a way that the recess in the coolant pump housing and the positioning screw in the timing case match when the coolant pump is pushed in. Apply a locking fluid (Loctite 242/2403) to the threads of mounting screw 5 (tube of impeller). Install and tighten according to torque specifications. Install the cover plate 4 and tighten screw 2 with new O-ring and tighten everything. Measure the gap between the impeller 7 and the timing case with a feeler gauge. Install cover 1 with new O-ring 8 and add coolant.

Tightening torque for screws 5 = Nm 20

Gap between impeller and timing case = 0.0 - 1.13 mm

Note

The given dimension is the complete dimension on both sides of the impeller. When checking the dimension with the feeler gauge, use half the value.

Liebherr 904 Engine Service Manual

O and R Engines, Incorporated

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the text 'O and R Engines, Incorporated'.

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