



(5) Movable drive pulley

(6) Drive pulley plate

(7) Outer clutch shaft

(8) Splines

(9) Drive pulley boss

(10) CVT belt

(11) Drive pulley

(L) The length between the end of drive pulley plate and outer clutch shaft

(G) Gap

(G1) Gap at the both ends of the drive pulley boss

(P1) Upper CVT belt separate position

(P2) Lower CVT belt separate position

(A) Correct

(B) Incorrect

- Make sure the length (L) between the end of outer clutch shaft (7) and drive pulley plate (6).

■ IMPORTANT

- Do not make a gap (G1) at the both ends of drive pulley boss (9).

- The both ends of drive pulley boss (9) must be in contact with drive pulley plate (6) and drive pulley (11) firmly.
- Make sure the CVT belt is not pinched between the movable drive pulley and drive pulley. This can cause damage to the CVT components.
- If gap (G1) exists at the both ends of the drive pulley boss, it will play freely while traveling. Free play causes premature wearing of the splines (8).

Length (L)	Service specification	18.4 to 19.6 mm 0.725 to 0.771 in.
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- Install the CVT bracket (2) with flange nuts and bolts (4). Rotate the movable drive pulley clockwise to make sure all components move freely. Tighten to the specified torque from (A) to (D) in the sequence shown.



(2) CVT bracket

(4) Flange nut/bolt

- Install the drive pulley lock (1) onto the movable drive pulley as shown.
- Install the mounting bolt (3) and tighten to the specified torque.

■ NOTE

- Make sure there is no oil on the threads of the bolt.

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Table of Contents Mikuni Manual Secondary

1. Understanding the eBook Mikuni Manual Secondary
 - The Rise of Digital Reading Mikuni Manual Secondary
 - Advantages of eBooks Over Traditional Books
2. Identifying Mikuni Manual Secondary
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mikuni Manual Secondary
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mikuni Manual Secondary
 - Personalized Recommendations

- Mikuni Manual Secondary User Reviews and Ratings
- Mikuni Manual Secondary and Bestseller Lists
- 5. Accessing Mikuni Manual Secondary Free and Paid eBooks
 - Mikuni Manual Secondary Public Domain eBooks
 - Mikuni Manual Secondary eBook Subscription Services
 - Mikuni Manual Secondary Budget-Friendly Options
- 6. Navigating Mikuni Manual Secondary eBook Formats
 - ePub, PDF, MOBI, and More
 - Mikuni Manual Secondary Compatibility with Devices
 - Mikuni Manual Secondary Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mikuni Manual Secondary
 - Highlighting and Note-Taking Mikuni Manual Secondary
 - Interactive Elements Mikuni Manual Secondary
- 8. Staying Engaged with Mikuni Manual Secondary
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mikuni Manual Secondary
- 9. Balancing eBooks and Physical Books Mikuni Manual Secondary
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mikuni Manual Secondary
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mikuni Manual Secondary
 - Setting Reading Goals Mikuni Manual Secondary
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mikuni Manual Secondary
 - Fact-Checking eBook Content of Mikuni Manual Secondary

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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