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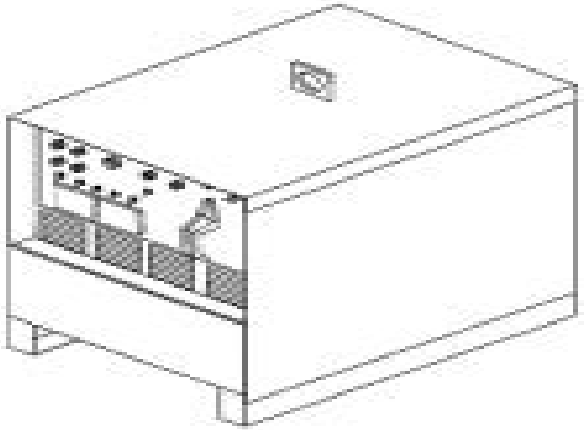

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Rated Welding Output	PFC**	Amperes Input at AC Balanced Rated Load Output, 30/93 Hz, Single-Phase							KVA	KW	Amperage Range	Max OCV	IP Rating
		208 V	220 V	230 V	380 V	415 V	460 V	575 V					
NEMA Class II (AC) – 250 Amperes, 30 Volts AC, 40% Duty Cycle	No PFC	156 (4.8*)		92 (4*)			46 (2*)	37 (1.6*)	21 (0.89*)	11.4 (0.48*)	5 – 315A	80	21S
	With PFC	76		96			39	39	15.2	11.4			
NEMA Class I (DC) – 200 Amperes, 25 Volts AC, 60% Duty Cycle	No PFC	88 (4.8*)	70	74 (4*)	50	50	37 (2*)	30 (1.6*)	17 (0.89*)	9.3 (0.48*)			
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