

QUALITY CONTROL PLAN

QUALITY CONTROL PLAN

Order: MODEL		Drawing No.:				Control No.: RJ/GEN/QAP-043			
Part No: As per drawing		Part Name: GENERATOR STATOR FRAME				Dt. 10.06.211			
QC Flow Chart		Type : Project Items		Project Name : Generator Stator Frame			Ref. Doc.: Nil		
Sr. No.	Manufacturing and Inspection Process	Control Item	Relevant Document And Procedure	Frequency	Supplier	L&T MHI TG	QC Sign	Quality Record	Remarks
T-Side Block Assy (A42B327)									
1	Receiving inspection and material conformation	Mill Sheet Visual & Dimension	Purchase Specification As per drawing IV Standard	100%	W	R/W		Mill TC, Material identification record	All plates shall be UT tested as mentioned in IV std. & identification (P. No etc. must be there)**
2	Fit-up & marking inspection	Groove shape, Angle, Misalignment, Cleaning (Groove Surface)	As per drawing	100%	W	W		Fit Up Report	All line items as per drawing no. A42B327 shall be inspected at this stage.
3	Welding	Welder, Welding electrode, Preheating, Current/voltage	ASME Sec. IX A5SG107 A-KOSHI-804702	100%	W	—		—	Welding spatters, under cut etc. must not be there.
4	PT test of completed weld	Flaw detection method, Situation of flaw detection surface	A-SIKI-ROWB007	100%	W	W		PT Report	For PT, Solvent removal method shall be applied
5	Dimensional & visual inspection	Visual, Dimension, Surface roughness	As per drawing	100%	W	W		Dimensional Report	

Janitorial Quality Control Plan

O García



Janitorial Quality Control Plan:

The Enigmatic Realm of **Janitorial Quality Control Plan**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing short of extraordinary. Within the captivating pages of **Janitorial Quality Control Plan** a literary masterpiece penned by a renowned author, readers attempt a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting affect the hearts and minds of those that partake in its reading experience.

https://splashdogs.com/results/book-search/Documents/How_To_Draw_Hip_Hop.pdf

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Janitorial Quality Control Plan Introduction

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