

3. MAINTENANCE CHECKS

3.1 Service List

Periodic check and service are very important for keeping the engine in good condition. The chart below indicates what checks to make and when to make them.

Interval	Every time	First month or 20 hrs	Third month or 100 hrs	Sixth month or 500 hrs	Every year or 1000 hrs
Check and refill fuel oil	○				
Drain out fuel oil		⊕			
Check and refill engine oil	○				
Check for oil leakage	○				
Check and tighten bearing parts	○			○ Tighten the bearing nuts.	
Replace engine oil		○ First time	○ 3rd month		
Clean engine oil filter				○ Replace if necessary.	
Replace air cleaner element	Change and replace when output drops.			○ Replace	
Clean fuel oil filter				○	○ Replace
Check fuel injection pump				⊕	
Check nozzle				⊕	
Check fuel pipe				○ Replace if necessary.	
Adjust clearance of distributor valve				⊕	
Replace piston ring		○ 1st time			⊕
Check carbon brush and slip ring				○	

3.2 Checks

3.2.1 Check fuel oil

Select proper fuel oil. Only use the light diesel, which is most suitable for the engine. Keep dust and water out of the fuel. When filling the fuel tank from drums, make sure that no dust or water is mixed in the fuel. Otherwise the serious fuel injection pump and nozzle problems will result. Do not overfill. Overfilling is very dangerous. Do not fill the tank beyond the top of the red plug inside the fuel tank.

3.2.2 Check engine oil

⚠ WARNING

- Always check the engine oil level with the generating set on a level surface before starting and refill if necessary.
- The engine may be damaged if operated with insufficient engine oil. It is also dangerous to refill too much engine oil as sudden increase in engine speed may be caused by its combustion.

! CAUTION:

The generating set is equipped with low oil protection system. This system will stop the engine automatically when the oil level falls below the lower level. This prevents accidents such as bearing seizures, etc.

■ Select the most applicable engine oil

It is very important to select the applicable engine oil for keep up the performance and life of the generating set. If inferior engine oil is used, or if your engine oil is not replaced periodically, the risk of piston seizure, piston ring sticking and accelerated wear of the cylinder liner, bearing and other moving components increases significantly. So the generating set life will be shortened.

KPQFI recommends CC/CD oil classified by API. Choose the applicable viscosity of according to the local ambient temperature.

3.2.3 Check air cleaner

(1) Screw off the wing nut, remove the air cleaner cover and take out the element.

! CAUTION

- Do not wash the element with detergent.
- Replace the element when its output decrease or a belt without color is noticed.
- Never run the generating set without the element, otherwise the rapid engine wear will result.

(2) Reattach the air cleaner cover and screw on the wing nut.

Series KDE, Type XE



Kipor 16ss Manual

Wolfgang Guggemos



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