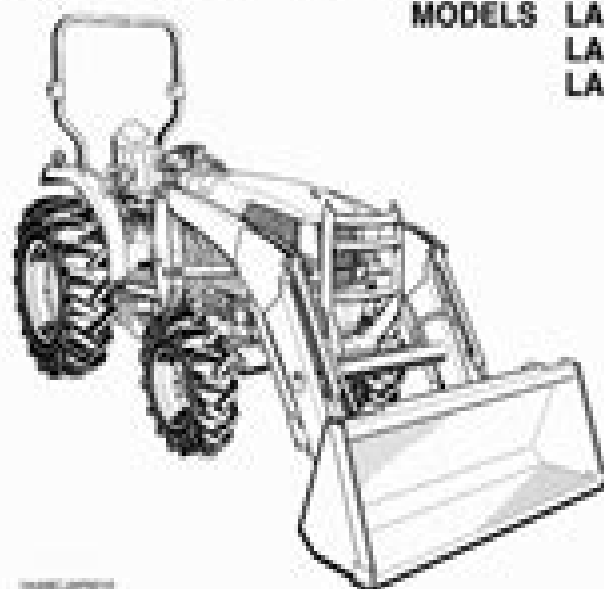


# OPERATOR'S MANUAL

## KUBOTA FRONT LOADER

MODELS LA514  
LA724  
LA854



READ AND SAVE THIS MANUAL

Kubota



## SAFE OPERATION

Most loader equipment accidents can be avoided by following simple safety precautions.

These safety precautions, if followed at all times, will help you operate your loader safely.

1. Read and understand both the tractor and the loader operator's manuals before using the loader. Lack of knowledge can lead to accidents.
2. For your safety, a ROPS with a seat belt is strongly recommended by KUBOTA in almost all applications. If your tractor has a foldable ROPS, fold it down only when absolutely necessary and raise it up and lock it again as soon as possible. Do not wear the seat belt when a foldable ROPS is down or a fixed ROPS is removed. If you have any questions, consult your local KUBOTA Dealer.  
Always use the seat belt when the tractor is equipped with a ROPS. Never use the seat belt when the tractor is not equipped with a ROPS.
3. Do not lift or carry any person on the loader, in the bucket, or other attachment.
4. Never allow anyone to get under the loader bucket or reach through the boom when the bucket is raised.
5. Do not work or work under a raised loader bucket or attachment unless it is securely locked and held in position.
6. Do not use the loader as a jack to support the tractor for servicing or maintenance.  
Securely support the tractor in any machine elements with stands or suitable blocking before working underneath.  
For your safety, do not work under any hydraulically supported devices. They can settle or suddenly leak down or be accidentally lowered.
7. When operating the tractor on a slope, always operate up and down, never across the slope.
8. Operate the loader from the tractor seat only.
9. For tractor stability and operator safety, rear ballast must be added to the front hitch and to the rear wheels.
10. To increase stability adjust the rear wheels to the widest setting that is suitable for your application.
11. Move and turn the tractor at low speeds.
12. Carry loader boom at a low position during transport. (You should be able to see over the bucket.)
13. Exercise extra caution when operating the loader with a raised bucket or attachment.
14. Avoid trees, hills, rocks and holes. They can be dangerous for loader operation or movement.
15. Be extra careful when working on inclines.
16. Avoid overhead wires and obstacles when the loader is raised. Contacting electric lines can cause electrocution.
17. Allow for the loader length when making turns.
18. Gradually stop the loader boom when lowering or lifting.
19. Use caution when handling loose or shiftable loads.
20. When loader work is complete, lower the loader boom to the ground, stop the engine, remove the key and lock the bucket before leaving the tractor seat.
21. Do not remove the operator from the tractor without an approved bucket attached.
22. Make sure the detached loader is on stands and on a level, level surface.
23. Operate the loader only when properly seated at the controls. Do not operate from the ground.
24. Visually check for hydraulic leaks and broken, missing, or malfunctioning parts.  
Make necessary repairs before operating.
25. Escaping hydraulic oil under pressure can have sufficient force to penetrate the skin, causing serious personal injury. Do not use hands to search for suspected leaks. If injured by escaping fluid, obtain medical treatment immediately.
26. Before disconnecting hydraulic lines, relieve all hydraulic pressure.
27. Do not tamper with the relief valve setting. The relief valve is pre-set at the factory. Changing the setting can cause overloading of the loader and tractor which may result in serious personal injury.
28. Using loaders for handling large heavy objects, such as large round or rectangular bales, logs and all other is not recommended without proper handling attachments.
29. Handling large heavy objects can be extremely dangerous due to:
  - Danger of rolling the tractor over.
  - Danger of upending the tractor.
  - Danger of the object rolling or sliding down the loader boom onto the operator.
30. If you must perform this sort of work (item 28), protect yourself by:
  - Never lift the load higher than necessary to clear the ground.
  - Add rear ballast to the tractor to compensate for the load.
  - Never lift large objects with equipment that may permit them to roll back onto the operator.
  - Move slowly and carefully, avoiding rough terrain.
31. It is the owner's responsibility to ensure that anyone who will operate the loader read this manual first and become familiar with the safe operation of the loader.
32. Always wear safety goggles when servicing or repairing the machine.
33. When servicing or replacing pins or cylinder ends, bushings, etc., always use a brass drift and hammer. Failure to do so could result in injury from flying metal fragments.

# Kubota L34service Manual

**S Ashworth**



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