

Tighten: Tighten the bolts to 50 Nm (37 lb ft).

3. Install the side coolant crossover pipe bolt (2).

Tighten: Tighten the bolts to 10 Nm (8 lb ft).

4. Install the thermal bypass hose (3) and securely fasten the hose clamp.

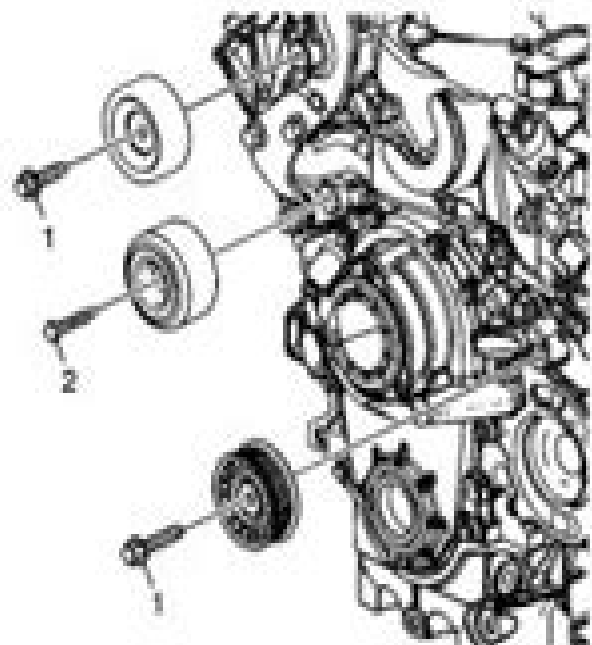


Fig. 427: Identifying Idler Pulley Bolts & Pulleys
Courtesy of GENERAL MOTORS CORP.

5. Install the idler pulleys and bolts.

Tighten:

- Tighten the bolts (1) to 50 Nm (37 lb ft).
- Tighten the bolt (2) to 50 Nm (37 lb ft).

Coolant Crossover Pipe Installation

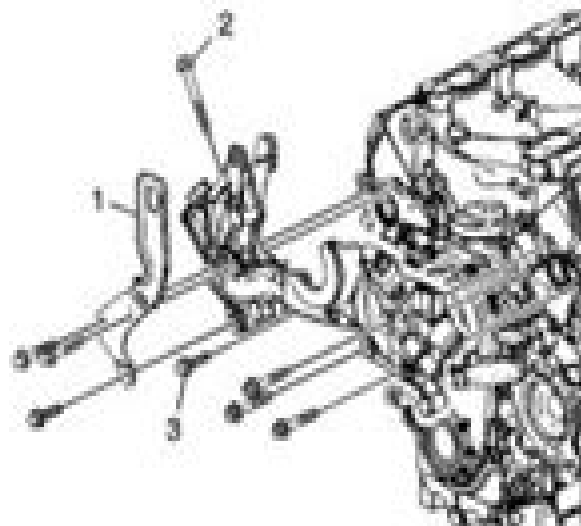


Fig. 428: Identifying Coolant Crossover Pipe Bolts
Courtesy of GENERAL MOTORS CORP.

1. Install the coolant crossover pipe assembly into the engine.

NOTE: Refer to **FASTENER NOTICE** in Cautions and Notices.

2. Install the engine lift bracket (1) and the front coolant crossover pipe bolts (2).

Tighten: Tighten the bolts to 50 Nm (37 lb ft).

3. Install the side coolant crossover pipe bolt (3).

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