


CODE LIST OF M COMMANDS

○: STANDARD ☆: OPTION

M CODE	FUNCTION	ZL-15S		ZL-15SM		ZL-15SMC	
		MAIN	SUB	MAIN	SUB	MAIN	SUB
M00	PROGRAM STOP	○	○	○	○	○	○
M01	OPTIONAL STOP	○	○	○	○	○	○
M02	END OF PROGRAM	○	○	○	○	○	○
M03	NORMAL SPINDLE ROTATION	○	○	○	○	○	○
M04	REVERSE SPINDLE ROTATION	○	○	○	○	○	○
M05	SPINDLE STOP	○	○	○	○	○	○
M08	COOLANT PUMP ON	○	○	○	○	○	○
M09	COOLANT PUMP OFF	○	○	○	○	○	○
M10	CHUCK CLAMP	○	○	○	○	○	○
M11	CHUCK UNCLAMP	○	○	○	○	○	○
M13	NORMAL MILLING ROTATION			○		○	
M14	REVERSE MILLING ROTATION			○		○	
M17	NORMAL TURRET ROTATION	○	○	○	○	○	○
M18	REVERSE TURRET ROTATION	○	○	○	○	○	○
M19	SPINDLE ORIENTATION	☆	☆	○	☆	☆	☆
M20	SPINDLE ORIENTATION CANCEL	○	○	○	○	○	○
M23	CHAMFERING ON	○	○	○	○	○	○
M24	CHAMFERING OFF	○	○	○	○	○	○
M28	IN-POSITION CHECK ON	○	○	○	○	○	○
M29	IN-POSITION CHECK OFF	○	○	○	○	○	○
M30	RESET & REWIND	○	○	○	○	○	○
M31	INTERLOCK BY-PASS ON	○	○	○	○	○	○
M32	INTERLOCK BY-PASS OFF	○	○	○	○	○	○
M35	SYNCHRONOUS OPERATION ON		○		○		○
M36	SYNCHRONOUS OPERATION OFF		○		○		○

						TITLE
						ZL-15S, SM, SMC
						(FS-OTTB)
						DWG. NO.
						添付資料
EDITION	DATE	DRAWN	CHANGE	APPLY	APPROVED	 MORI SEIKI

Mori Seiki G Codes

J Ma



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web most ceremonies include a flag or opening ceremony reciting of the girl scout promise and law crossing of a bridge the girl scout handshake presentation of certificates patches and other awards an ending ceremony other popular additions include doing the friendship squeeze singing a girl scout song serving refreshments

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web oct 24 2021 as you can imagine brownies were thrilled to earn badges just like their older girl scout sisters additional try its were introduced over the next several years until there were a total of 57 available try its were eliminated retired in 2011 when girl scouts overhauled their badge programs for all levels however as they say once a

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web 1 daisy to brownie 2 brownie to junior 3 junior to cadette 4 cadette to senior 5 senior to ambassador 6 ambassador to adult bridging awards most girl scouts choose to earn the bridging award for their level earning the award offers a chance to look back on what they've accomplished while looking to the future

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