

in the relevant cast steel components, the letter N at the end of the grade designation of the steel casting shall be replaced by letter W. To increase the corrosion resistance properties, 0.3% to 0.5% copper may be added.

1009.2 Steel for Prestressing

The prestressing steel shall conform to any one of the following standards:

- a) Plain hard drawn steel wire conforming to IS:1785 (Part I) and IS:1785 (Part II)
- b) Cold drawn indented wire conforming to IS:6003
- c) High tensile steel bar conforming to IS:2090
- d) Uncoated stress relieved strands conforming to IS:6006
- e) Uncoated stress relieved low relaxation seven ply strand conforming to IS:14268

Data in respect of modulus of elasticity, relaxation loss at 1000 hours, minimum ultimate tensile strength, stress strain curve etc. shall be obtained from the manufacturer. Pre-stressing steel shall be subjected to acceptance tests prior to actual use in the works.

1009.3 Reinforcement/Untensioned Steel

1009.3.1 Reinforcing Bars

For plain and reinforced cement concrete (PCC and RCC) or prestressed concrete (PSC) works, the reinforcement/untensioned steel as the case may be, shall consist of the following grades of reinforcing bars.

Table 1000-3 : Grades of Reinforcing Bars

Grade Designation	Bar Type Conforming to Governing Specifications	IS Characteristic Strength f_y MPa	Elastic Modulus GP
Fe240	IS:432 Part I Mild Steel	240	200
Fe 415	IS:1786 High Strength Deformed Steel Bars (HSD)	415	200
Fe 500 or Fe 500D	IS:1786 High Strength Deformed Steel Bars (HSD)	500	200
Fe 550 or Fe 550D	IS:1786 High Strength Deformed Steel Bars (HSD)	550	200
Fe 600	IS:1786 High Strength Deformed Steel Bars (HSD)	600	200

Note : If any grade of steel given in the above table is not available steel of next higher grade may be used.

All steel shall be procured from 'Original producers' who manufacture billets directly from iron ores and roll the billets to produce steel conforming to IS:1786. No re-rolled steel shall

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Table of Contents Morth 5th Revision Section 9

1. Understanding the eBook Morth 5th Revision Section 9
 - The Rise of Digital Reading Morth 5th Revision Section 9
 - Advantages of eBooks Over Traditional Books
2. Identifying Morth 5th Revision Section 9
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Morth 5th Revision Section 9
 - User-Friendly Interface
4. Exploring eBook Recommendations from Morth 5th Revision Section 9
 - Personalized Recommendations
 - Morth 5th Revision Section 9 User Reviews and Ratings
 - Morth 5th Revision Section 9 and Bestseller Lists
5. Accessing Morth 5th Revision Section 9 Free and Paid eBooks
 - Morth 5th Revision Section 9 Public Domain eBooks
 - Morth 5th Revision Section 9 eBook Subscription Services
 - Morth 5th Revision Section 9 Budget-Friendly Options
6. Navigating Morth 5th Revision Section 9 eBook Formats

- ePub, PDF, MOBI, and More
- Morth 5th Revision Section 9 Compatibility with Devices
- Morth 5th Revision Section 9 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Morth 5th Revision Section 9
 - Highlighting and Note-Taking Morth 5th Revision Section 9
 - Interactive Elements Morth 5th Revision Section 9
- 8. Staying Engaged with Morth 5th Revision Section 9
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Morth 5th Revision Section 9
- 9. Balancing eBooks and Physical Books Morth 5th Revision Section 9
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Morth 5th Revision Section 9
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Morth 5th Revision Section 9
 - Setting Reading Goals Morth 5th Revision Section 9
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Morth 5th Revision Section 9
 - Fact-Checking eBook Content of Morth 5th Revision Section 9
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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