

## Custom Value

## SOL3

Because of the C port pressure, pressures  $F3$  and  $F4$  are generated on the spool (11) in direction of the arrows.

$$F3 = PC \times A3 = F_{\text{flow}} \quad \text{--- equation (3)}$$

$$F4 = PC \times A4 = F_{\text{flow}} \quad \text{--- equation (4)}$$

PC: C port pressure A3: spool (11) cross-sectional area A4: spool (11) cross-sectional area \* A4 = A3

$F_{\text{flow}}$ : spring (1) load  $F_{\text{flow}}$ : solenoid (2) attraction force

## 1. Solenoid (2) current charge: OFF

$F_{\text{flow}} = F_{\text{flow}}$  causes  $F4 = F3$ , and the spool (11) is pressed upward. This means that the pressure oil that flows from the P3 port is cut off by the spool (11), and pressure is not generated on the C port.

## 2. Solenoid (2) current charge: ON

When  $F_{\text{flow}} = F_{\text{flow}}$ ,  $F3 = F4$  occurs, spool (11) moves downward, spring (1) bends, and  $F_{\text{flow}}$  spring (1) load rises.

At this time, the C port is still cut off from the P3 port circuit.

When the  $F_{\text{flow}}$  solenoid attraction force rises further, the spool (11) moves further downward, which cuts off the C port and T port circuit, and continuity is established with the C port and P port circuit.

When the PC: C port pressure rises,  $F4 = F3$ , which causes the spool (11) to return upward, and continuity between the C port and T port circuit is established.

As this is repeated, the spool (11) is balanced in the position where  $F3 = F4$ .

When equations (3) and (4) are converted with  $F3 = F4$  (during balance control)

$$PC \times A3 = F_{\text{flow}} = PC \times A4 = F_{\text{flow}}$$

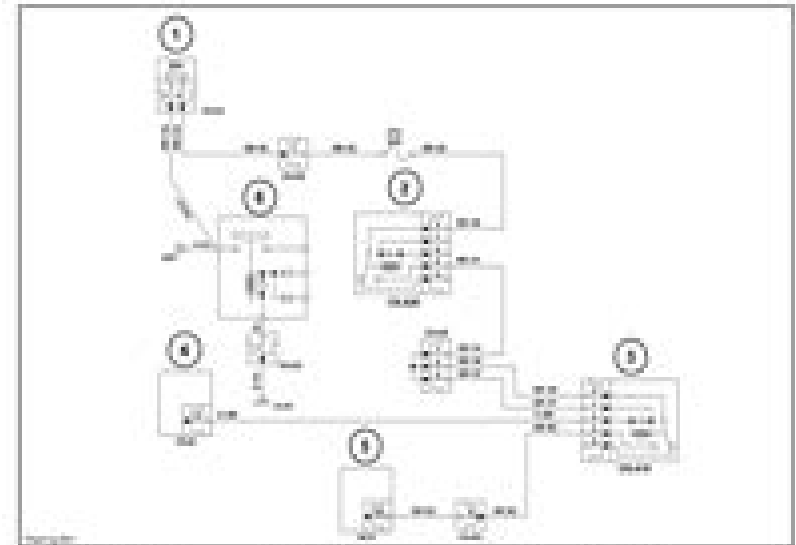
$$PC (A3 - A4) = F_{\text{flow}} - F_{\text{flow}}$$

(A3 - A4) and  $F_{\text{flow}}$  are constant, so when the  $F_{\text{flow}}$  value increases, PC decreases.

Therefore, for PC: C port pressure, a pressure is generated.

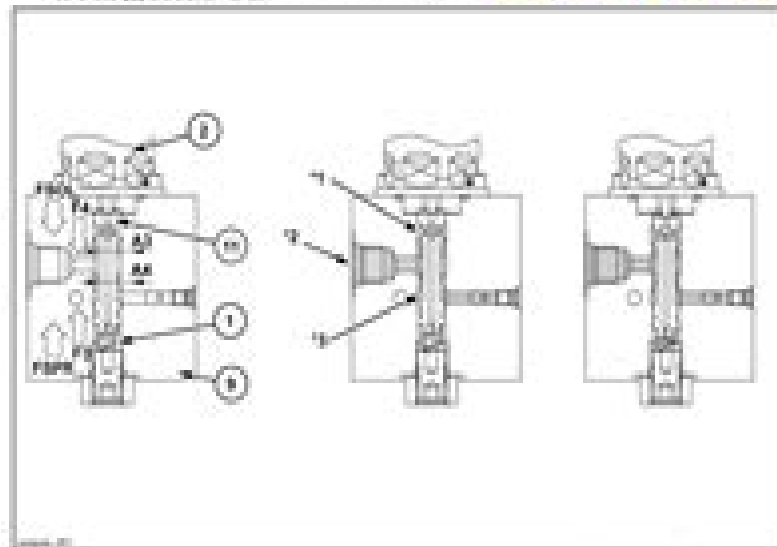
solenoid (2) attraction force.

Circuits and Operation explanation



1. Hydraulic device	2. OFF state	3. Engine computer
4. Solenoid	5. Computer A	6. Pressure sensor

Troubleshooting



C port and P3 port circuit: Cut off

C port and P3 port circuit: Continuity established

# Manual E Machine El1331g 01w

**Tobias Bleicker**



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