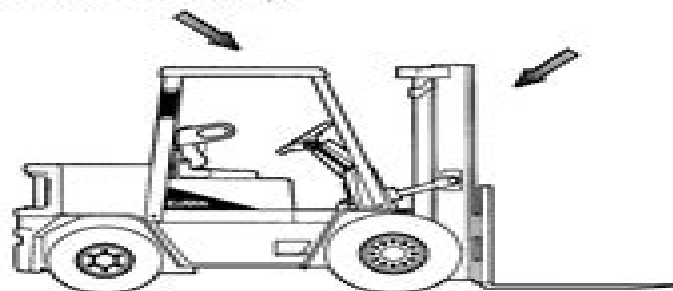


Be sure that the driver's overhead guard and any other safety devices are in place, undamaged and attached securely.



Check the overhead guard for damage. Be sure that it is properly positioned and all mounting fasteners are in place and tight.

Inspect the welds on the carriage and upright for cracks. Report any cracks noted immediately. Be sure that the mounting fasteners are in place and tight.

Inspect the upright assembly: rails, carriage rollers, lift chains, lift and tilt cylinders. Look for obvious wear and maintenance problems, damaged or missing parts. Check for any loose parts or fittings. Check for leaks, any damaged or loose rollers and rail wear (metal flaking). Carefully check the lift chains for wear, rust and corrosion, cracked or broken links, stretching, etc. Check that the lift and carriage chains are correctly adjusted to have equal tension. Check that the lift chain anchor fasteners and locking means are in place and tight.

Be sure all safety guards and chain retainers are in place and not damaged. Inspect the carriage stops and cylinder retainer bolts. Check all welded connections.

Inspect all lift line hydraulic connections for leaks. Check the lift cylinder rods for wear marks, grooves and scratches. Check the cylinder seals for leaks.

Forks

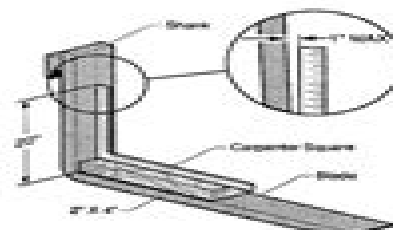
Inspect the load forks for cracks, breaks, bending and wear. The fork top surface should be level and even with each other. The height difference between both fork tips should be no more than 3% of the fork length.



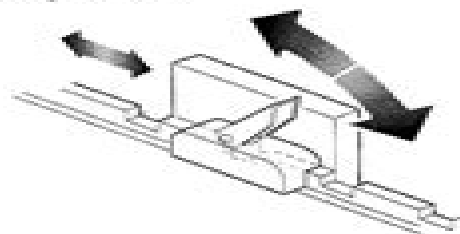
WARNING

If the fork blade at the heel is worn down by more than 10 percent, the load capacity is reduced and the fork must be replaced.

Inspect the forks for twists and bends. Put a 2" thick metal block, at least 4" wide by 24" long on the blade of the fork with the 4" surface against the blade. Put a 24" carpenter's square on the top of the block and against the shank. Check the fork 20" above the blade to make sure it is not bent more than 1 inch maximum.



If the fork blades are obviously bent or damaged, they must be repaired or replaced before the truck is put into operation.



Inspect the fork locking pins for damage. Reinsert them and note whether they fit properly.

Manual For Clark Forklift Model Gpx

Terry C. Jones



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Supplement to the Official Journal of the European Communities ,1991 *PURCHASING BUYING QUALITY* 1991 ,1991
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