

D343

Engine Design

Model	D343
Displacement	10.8 L (659 cu in)
Configuration	Inline 6

Power	100 kW (135 hp)
Speed	2100 rpm
Stroke	130 mm (5.1 in)
Bore	102 mm (4.0 in)
Compression Ratio	16.5:1
Valve Timing	15° BTDC / 15° ATDC
Valve Lift	10 mm (0.39 in)
Valve Train	Overhead Valve

Engine Assembly Procedure

Step	Part	Quantity	Notes
1	Cylinder Head	1	Install cylinder head to engine block.
2	Cylinder Head Gasket	1	Install cylinder head gasket to engine block.
3	Cylinder Head Bolt	6	Install cylinder head bolt to engine block.
4	Cylinder Head Nut	6	Install cylinder head nut to engine block.
5	Cylinder Head Washer	6	Install cylinder head washer to engine block.
6	Cylinder Head Seal	6	Install cylinder head seal to engine block.
7	Cylinder Head Lock Washer	6	Install cylinder head lock washer to engine block.
8	Cylinder Head Lock Nut	6	Install cylinder head lock nut to engine block.
9	Cylinder Head Sealant	1	Apply cylinder head sealant to engine block.
10	Cylinder Head Sealant	1	Apply cylinder head sealant to engine block.
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100	Cylinder Head Sealant	1	Apply cylinder head sealant to engine block.

General Tightening Torque for bolts, nuts and fasteners (lb-in)

Fastener	Grade	Size	Grade	Size
1	1	1/2	1/2	1/2
2	2	3/4	3/4	3/4
3	3	1	1	1
4	4	1 1/4	1 1/4	1 1/4
5	5	1 1/2	1 1/2	1 1/2
6	6	1 3/4	1 3/4	1 3/4
7	7	2	2	2
8	8	2 1/4	2 1/4	2 1/4
9	9	2 1/2	2 1/2	2 1/2
10	10	2 3/4	2 3/4	2 3/4
11	11	3	3	3
12	12	3 1/4	3 1/4	3 1/4
13	13	3 1/2	3 1/2	3 1/2
14	14	3 3/4	3 3/4	3 3/4
15	15	4	4	4
16	16	4 1/4	4 1/4	4 1/4
17	17	4 1/2	4 1/2	4 1/2
18	18	4 3/4	4 3/4	4 3/4
19	19	5	5	5
20	20	5 1/4	5 1/4	5 1/4
21	21	5 1/2	5 1/2	5 1/2
22	22	5 3/4	5 3/4	5 3/4
23	23	6	6	6
24	24	6 1/4	6 1/4	6 1/4
25	25	6 1/2	6 1/2	6 1/2
26	26	6 3/4	6 3/4	6 3/4
27	27	7	7	7
28	28	7 1/4	7 1/4	7 1/4
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36	36	9 1/4	9 1/4	9 1/4
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96	96	24 1/4	24 1/4	24 1/4
97	97	24 1/2	24 1/2	24 1/2
98	98	24 3/4	24 3/4	24 3/4
99	99	25	25	25
100	100	25 1/4	25 1/4	25 1/4

Cylinder Liners

Part No.	100-10000-0000
Part Name	Cylinder Liner
Part Description	Cylinder Liner
Part Quantity	1
Part Material	Cast Iron
Part Finish	Polished
Part Weight	10.0 lb (4.5 kg)
Part Length	10.0 in (254 mm)
Part Bore	10.0 in (254 mm)
Part Stroke	10.0 in (254 mm)
Part Compression Ratio	16.5:1
Part Valve Timing	15° BTDC / 15° ATDC
Part Valve Lift	10 mm (0.39 in)
Part Valve Train	Overhead Valve

See the cylinder liner for the correct installation and operation.

Part No.	Part Name	Part Description	Part Quantity	Part Material	Part Finish	Part Weight	Part Length	Part Bore	Part Stroke	Part Compression Ratio	Part Valve Timing	Part Valve Lift	Part Valve Train
100-10000-0000	Cylinder Liner	Cylinder Liner	1	Cast Iron	Polished	10.0 lb (4.5 kg)	10.0 in (254 mm)	10.0 in (254 mm)	10.0 in (254 mm)	16.5:1	15° BTDC / 15° ATDC	10 mm (0.39 in)	Overhead Valve

Part No.	Part Name	Part Description	Part Quantity	Part Material	Part Finish	Part Weight	Part Length	Part Bore	Part Stroke	Part Compression Ratio	Part Valve Timing	Part Valve Lift	Part Valve Train
100-10000-0000	Cylinder Liner	Cylinder Liner	1	Cast Iron	Polished	10.0 lb (4.5 kg)	10.0 in (254 mm)	10.0 in (254 mm)	10.0 in (254 mm)	16.5:1	15° BTDC / 15° ATDC	10 mm (0.39 in)	Overhead Valve

See the cylinder liner for the correct installation and operation.



Problems, Rings and Connecting Rods

Part No.	100-10000-0000
Part Name	Problems, Rings and Connecting Rods
Part Description	Problems, Rings and Connecting Rods
Part Quantity	1
Part Material	Cast Iron
Part Finish	Polished
Part Weight	10.0 lb (4.5 kg)
Part Length	10.0 in (254 mm)
Part Bore	10.0 in (254 mm)
Part Stroke	10.0 in (254 mm)
Part Compression Ratio	16.5:1
Part Valve Timing	15° BTDC / 15° ATDC
Part Valve Lift	10 mm (0.39 in)
Part Valve Train	Overhead Valve

See the cylinder liner for the correct installation and operation.

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See the cylinder liner for

Manual Cat Xq60

S.S. White Company (Great Neck, N.Y.)

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