

TIGHTENING TORQUE		Nm	m-kg	ft-lb
Cylinder head bolt		75 ~ 81	7.7 ~ 8.3	56 ~ 60
Timing belt cover		8 ~ 11	0.8 ~ 1.1	69 ~ 95 in-lb
Cylinder head cover		5 ~ 9	0.5 ~ 0.9	43 ~ 78 in-lb
Spark plug		15 ~ 23	1.5 ~ 2.3	11 ~ 17
Camshaft pulley		49 ~ 61	5.0 ~ 6.2	36 ~ 45
Main bearing cap		54 ~ 59	5.5 ~ 6.0	40 ~ 43
Connecting rod cap		50 ~ 55	5.1 ~ 5.6	37 ~ 41
Rear cover assembly		8 ~ 11	0.8 ~ 1.1	69 ~ 95 in-lb
End plate		8 ~ 11	0.8 ~ 1.1	69 ~ 95 in-lb
Oil pump assembly		19 ~ 26	1.9 ~ 2.6	14 ~ 19
Oil strainer		8 ~ 11	0.8 ~ 1.1	69 ~ 95 in-lb
Oil pan		8 ~ 9	0.8 ~ 0.9	69 ~ 78 in-lb
Clutch cover		18 ~ 26	1.8 ~ 2.6	13 ~ 19
Water pump		19 ~ 26	1.9 ~ 2.6	14 ~ 19
Rocker arm and shaft assembly		22 ~ 28	2.2 ~ 2.9	16 ~ 21
Timing belt pulley		108 ~ 128	11.0 ~ 13.0	80 ~ 94
Crankshaft pulley		12 ~ 17	1.25 ~ 1.75	9.0 ~ 12.7
Timing belt tensioner		19 ~ 26	1.9 ~ 2.6	14 ~ 19
Oil pressure switch		12 ~ 18	1.2 ~ 1.8	8.7 ~ 13.0
Engine hanger	Front	37 ~ 52	3.8 ~ 5.3	27 ~ 38
	Rear	19 ~ 26	1.9 ~ 2.6	14 ~ 19
Engine mount		37 ~ 63	3.8 ~ 6.4	27 ~ 46
Coolant outlet pipe		19 ~ 30	1.9 ~ 3.1	14 ~ 22
Coolant inlet pipe		19 ~ 26	1.9 ~ 2.6	14 ~ 19
Coolant by-pass pipe bracket		16 ~ 27	1.6 ~ 2.8	12 ~ 20
Intake manifold		19 ~ 26	1.9 ~ 2.6	14 ~ 19
Exhaust manifold		16 ~ 23	1.6 ~ 2.3	12 ~ 17
P/S oil pump bracket		39 ~ 54	4.0 ~ 5.5	29 ~ 40
A/C compressor bracket		39 ~ 54	4.0 ~ 5.5	29 ~ 40
Alternator strap		43 ~ 61	4.4 ~ 6.2	32 ~ 45
Alternator		37 ~ 52	3.8 ~ 5.3	27 ~ 38
Fly wheel		96 ~ 103	9.8 ~ 10.5	71 ~ 76
Clutch cover		18 ~ 26	1.8 ~ 2.7	13 ~ 20
No. 3 engine bracket		93 ~ 117	9.5 ~ 11.9	69 ~ 86
Fuel pump		23 ~ 29	2.3 ~ 3.0	17 ~ 22
Distributor		19 ~ 30	1.9 ~ 3.1	14 ~ 22
Exhaust pipe		31 ~ 46	3.2 ~ 4.7	23 ~ 34

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O García

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