



NATIONAL AEROSPACE STANDARD

REQUIREMENT FOR FASTENER TENSILE PROPERTIES OF FASTENERS FOR THE FASTENER METHOD



THIS SUPPLEMENTARY
PAGE

CONTENTS

1. Background. The selection of fasteners in the design and construction phase of aircraft systems and equipment and the analysis of fasteners used therein for parameters, such as suitability, interchangeability, and interchangeability requires the evaluation and correlation of test data and criteria. In evaluating these functions, it has become increasingly evident that the data and criteria derived from private contractors, fastener producers, private researchers, military documents, and military requirements cannot be adequately correlated. The chief reason for this is the absence of unified standards prescribing test methods, procedures, fixtures, data analysis, and data presentation. This disparity hinders the use of test results for the interchangeability of fasteners and reduces reliability of aerospace systems and equipment, thereby impeding operations involving engineering control, design interchangeability, quality assurance, interchangeability, and logistic interchangeability. To correct this situation it was established that a unified set of test methods and procedures is required to serve as a basic engineering tool for correlating and presenting engineering data. As a result, this document was developed and prepared to satisfy this need. This standard describes standard test methods, procedures, conditions, fixtures, and methods of recording, analyzing and presenting test data. The purpose of the resulting test data is to determine the suitability of fasteners to withstand the various environmental and mechanical conditions encountered when used in military aerospace systems.
2. Benefits. Many benefits are to be expected by unified standard tests for fasteners. The following is a list of benefits that can be expected to accrue from using this standard:
 - a. Availability of testing techniques and criteria necessary for the design and development of increasingly complex structural fasteners. In the past, when a new fastener was needed to solve a problem, the necessary test procedures had to be developed and written, also, the necessary fixtures had to be designed. This always imposed delays, additional expenses, variations in test methods and in test results.
 - b. Increasing interchangeability of correlation among fastener test data and design engineering techniques and design criteria for aerospace systems and equipment. As new systems are designed to achieve higher performance for a given weight and volume of material, it is essential that design data for structural joints (a larger portion of which is obtained by testing fasteners) correlate in close correlation with engineering techniques and design criteria. Where weight is of importance, such as in aircraft structures, such close correlation will provide a substantial reduction in weight.
 - c. Availability of testing techniques and criteria necessary to maintain consistent quality in the procurement of fasteners.
 - d. Reduction in the time and effort required for the development of procurement specifications for fasteners by having a series of standard tests available.
 - e. Elimination of duplication in the development of test methods and documents by individual fastener producers, Government contractors, and military activities.

1. COMPLETELY REVISED

THE INITIAL RELEASE OF THIS DOCUMENT SUPERSEDES MIL-STD-1332B DISPOSITIONS FOR THESE TEST METHODS REMAINS MIL-STD-1332

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NIST Special Publication ,2002 Directory of Accredited Laboratories NVLAP (Program : U.S.),2002 **Index of Specifications and Standards** , *MMPDS-13* ,2018 MMPDS 13 supersedes MMPDS 12 and prior editions of the MMPDS handbook Page i *Metallic Materials Properties Development and Standardization (MMPDS): Chapters 5-9 and appendices* ,2003 *Machine Design* ,2001 **EDN, Electrical Design News** ,2000 **EDN** ,2000 *Mechanical Testing and Evaluation* Howard Kuhn,Dana Medlin,ASM International. Handbook Committee,2000 This book is ASM s standard reference on the mechanical characteristics and testing of metals plastics ceramics and composites Understand the basics of mechanical behavior with in depth coverage on testing methods for those materials Comparative mechanical properties and the mechanical characteristics of metals plastics and ceramics are included throughout for general reference Updated references to ISO ASTM DIN EN JIS and other standards are also included *ASM Handbook* ,1990 These volumes cover the properties processing and applications of metals and nonmetallic engineering materials They are designed to provide the authoritative information and data necessary for the appropriate selection of materials to meet critical design and performance criteria Annual Book of ASTM Standards ASTM International,American Society for Testing and Materials,2004 **Pfälzischer Kurier** ,1879 **The College Blue Book** College Blue Book Editors,1981-09 Lloyd's Register of Shipping ,1914 **Powder Diffraction File Search Manual (Fink Method).** ,1974 **Music in Higher Education** ,1981 **Iranisches Namenbuch** Ferdinand Justi,1895 *Bothe fñ¼r Tirol und Vorarlberg* Tirol,1887 **The Instrumentalist** ,2008 *Bote für Tirol und Vorarlberg* ,1894

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Table of Contents Nasm 1312 8

1. Understanding the eBook Nasm 1312 8
 - The Rise of Digital Reading Nasm 1312 8
 - Advantages of eBooks Over Traditional Books
2. Identifying Nasm 1312 8
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Nasm 1312 8
 - User-Friendly Interface
4. Exploring eBook Recommendations from Nasm 1312 8
 - Personalized Recommendations
 - Nasm 1312 8 User Reviews and Ratings
 - Nasm 1312 8 and Bestseller Lists

5. Accessing Nasm 1312 8 Free and Paid eBooks
 - Nasm 1312 8 Public Domain eBooks
 - Nasm 1312 8 eBook Subscription Services
 - Nasm 1312 8 Budget-Friendly Options
6. Navigating Nasm 1312 8 eBook Formats
 - ePub, PDF, MOBI, and More
 - Nasm 1312 8 Compatibility with Devices
 - Nasm 1312 8 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Nasm 1312 8
 - Highlighting and Note-Taking Nasm 1312 8
 - Interactive Elements Nasm 1312 8
8. Staying Engaged with Nasm 1312 8
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Nasm 1312 8
9. Balancing eBooks and Physical Books Nasm 1312 8
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Nasm 1312 8
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Nasm 1312 8
 - Setting Reading Goals Nasm 1312 8
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Nasm 1312 8
 - Fact-Checking eBook Content of Nasm 1312 8
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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