

Fig. 8—Exploded view of front axle typical of type used on two-wheel-drive 362-398 models.

1. Steering arm
2. Ball end
3. Cylinder ball joint
4. Axle pivot pin
5. Steering cylinder
6. Track rod
7. Thrust washer
8. Pivot shaft
9. Retaining pin
10. Axle carrier member
11. Thrust washers
12. Spindle
13. Disc
14. Shaving
15. Axle extension
16. Disc
17. Shoes
18. Shaving
19. Shoes
20. Pivot pin
21. Hydraulic hose
22. Axle nut

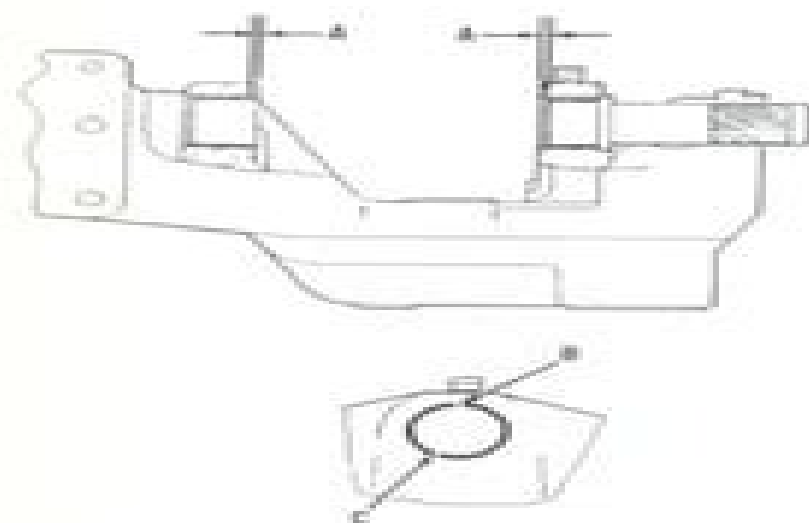


Fig. 9—Axle pivot bushings should be installed as shown for 362 model. Note (B) should be aligned with grease passage and slot (C) should be in position indicated.

Disconnect hydraulic steering hoses from the steering cylinder or cylinders and cover openings to prevent the entry of dirt. Support the axle with a suitable jack to prevent tipping while permitting the axle to be lowered and moved safely. Remove retaining pin (9—Fig. 7 or Fig. 8), then use a suitable puller to withdraw axle pivot pin (4). Carefully lower the axle assembly and roll axle from under tractor.

Check axle pivot bushings and renew if necessary. Bushings are located to support housing of 362 models and should be installed flush to 0.5 mm (0.020 inch) below bush (A—Fig. 9) with housing bore. Split (C—Fig. 9) in bushing should be down and hole (C) for grease passage should be up as shown. Axle pivot bushings are located in axle of 365-398 models. On all models, it may be necessary to renew bushings after installation. Reverse removal procedure when assembling. Axle end play should be 0.05-0.25 mm (0.002-0.010 inch) on pivot pin. Push the axle toward rear on pivot pin, then measure axle end play with a feeler gauge as shown in Fig. 10 or Fig. 11. Shims (23—Fig. 7 or Fig. 8) are available in various thicknesses for adjusting end play. On 362 models, make sure that tapered pin (9—Fig. 7) is correctly and firmly seated, then tighten retaining nut to 80-140 N.m (70-130 ft.-lbs.) torque. On all models, refer to paragraphs 2 and 3 for additional torque values and assembly notes.

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Table of Contents Massey Ferguson M30 B Service Manual

1. Understanding the eBook Massey Ferguson M30 B Service Manual
 - The Rise of Digital Reading Massey Ferguson M30 B Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Massey Ferguson M30 B Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Massey Ferguson M30 B Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Massey Ferguson M30 B Service Manual
 - Personalized Recommendations
 - Massey Ferguson M30 B Service Manual User Reviews and Ratings
 - Massey Ferguson M30 B Service Manual and Bestseller Lists
5. Accessing Massey Ferguson M30 B Service Manual Free and Paid eBooks

- Massey Ferguson M30 B Service Manual Public Domain eBooks
- Massey Ferguson M30 B Service Manual eBook Subscription Services
- Massey Ferguson M30 B Service Manual Budget-Friendly Options
- 6. Navigating Massey Ferguson M30 B Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Massey Ferguson M30 B Service Manual Compatibility with Devices
 - Massey Ferguson M30 B Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Massey Ferguson M30 B Service Manual
 - Highlighting and Note-Taking Massey Ferguson M30 B Service Manual
 - Interactive Elements Massey Ferguson M30 B Service Manual
- 8. Staying Engaged with Massey Ferguson M30 B Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Massey Ferguson M30 B Service Manual
- 9. Balancing eBooks and Physical Books Massey Ferguson M30 B Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Massey Ferguson M30 B Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Massey Ferguson M30 B Service Manual
 - Setting Reading Goals Massey Ferguson M30 B Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Massey Ferguson M30 B Service Manual
 - Fact-Checking eBook Content of Massey Ferguson M30 B Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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