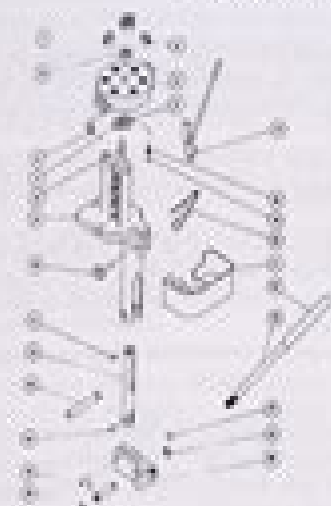


T-MAG PRESS



"Old Style" Parts

A. Turret Indexing



B. Primer Arm Attachment



Key	Part Description	Part #	Key	Part Description	Part #
1	Retainer O-Ring		17	T-Mag Auto-Primer	
2	Assembly	7726149	18	Indexing Ball	7726050
3	Keeper (2)	7990111	19	Spring	2990116
4	Flat Washer	7990112	20	Indexing Ball	2990116
5	Auto-Primer Set		21	Universal Primer	
6	Screw (4)	7726115	22	Arm Assembly†	7726076
7	T-Mag Turret	7726153	23	Primer Catcher	7726052
8	Index Collar	7991349	24	Handle Grip	7726111
9	Ball Pin (2)	7993001	25	Handle	7726116
10	Turret Stud*	7993009	26	Retaining Clip (2)	7992904
11	Primer Frame*	7726171	27	Toggle Spacer (2)	7726111
12	Quick Release		28	Toggle	7726088
13	Primer Arm Pin	7726130	29	Lock Nut	7991112
14	Shell Holder Clip		30	Doughnut Washer	7993080
15	Spring	7726079	31	Flat Washer	7991117
16	Ram	7726085	32	Turret Stud*	7993009
17	Link	7726112	33	Primer Arm Pin†	7726088
18	Ram Pin	7992906	34	Primer Arm	
19	Link Pin	7726106		Shoulder Screw††	7726104
20	Toggle Pin	7992901			

†† Part number applicable to those press frames supplied with a counter-bored and tapped primer arm pivot hole, or a straight hole for a small diameter pin.

* Supplied as an inseparable sub-assembly.

† Available as a completed assembly.

Note: Turret and indexing components are fitted for proper clearance and alignment at the factory.

The Special-T Press (formerly the Spar-T Press)

The Special-T Press features a unique 8-position turret top that allows you to mount each reloading die in its most convenient sequence.

You may also mount your powder measure in one of the die stations if it is compatible with the 7/8" x 14 threads (as shown). The Lyman #55 Measure may be turret-mounted by using a 7/8" x 14 adapter available from Lyman.

Mounting the Press

Remove the Special-T Press from the packing box and position it against the edge of the bench top in the most convenient location (usually near the center of the bench, leaving a work area on each side of the press). As you face the press, the word "Lyman" will be on the left side. Mark the position of the mounting holes and drill them there, using 3/8 inch holes, securely anchor the press.

Two Operating Positions

The press can work in either of two ways - with the toggle assembly in the down-stroke position, the way the Special-T Press is assembled at the factory, or converted to the optional up-stroke position. We suggest you try the factory recommended down-stroke position. After some use, you may easily change the operation to the up-stroke position.

Up-Stroke vs. Down-Stroke

In the down-stroke position, the handle is pushed down to activate the ram and raise the cartridge case up into the die. Most reloaders prefer this method. In the up-stroke position, the operator may stand and, by pulling with both hands, exert pressure on the handle much greater than his own body weight. This degree of force is seldom needed to reload cartridges, however.

Down-Stroke Installation

The Special-T Press is factory assembled so the toggle is in the down-stroke position.

Note: The angled corner of the toggle arm will be facing you as indicated in Figure 8.

Up-Stroke Installation

Should you desire to use the press in the up-stroke position (as you push up on the handle, the case moves up to make contact with the reloading die) follow the same directions as

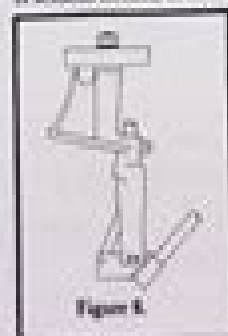


Figure 8

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SA Dillow



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