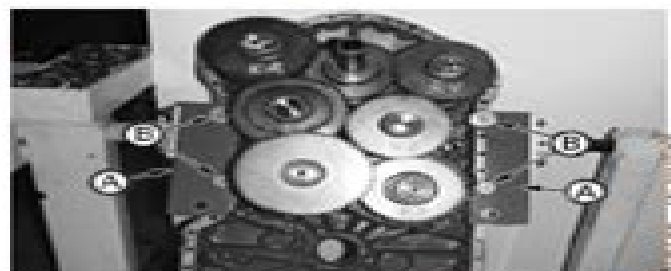


15. Install cover with packs into stand using JD-G1129 Mounting Brackets (A). Using shop hardware (B) (cap screws, washers and nuts) fasten cover to mounting brackets JD-G1129 (A).

A—Mounting Bracket (2 used)
B—Shop Hardware



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16. Turn cover in stand so clutch packs are facing up. This will allow them to be removed from cover.

17. Remove six M10 nuts and six washers from clutch packs.



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CAUTION: Use special care while removing clutch packs from cover due to closeness of packs and spline engagement to each other.

18. Remove clutch K2.



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19. Remove clutch K1, at the same time lift clutch K4 to the side to allow clearance.



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Liyong Dong



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