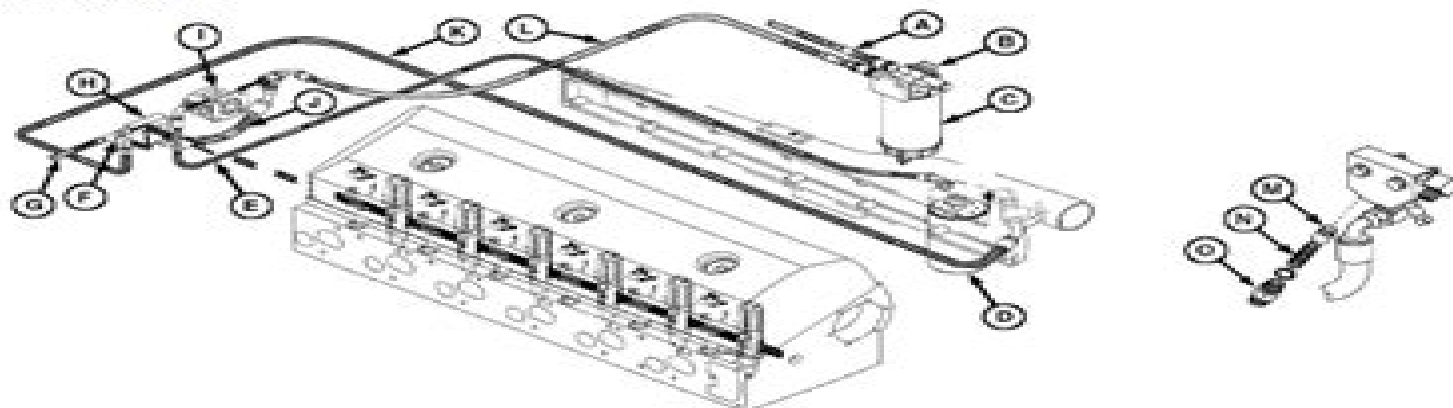


## Flush Fuel Rails



Flush Fuel Rail (Dual Rail Fuel System)

- |   |   |   |           |
|---|---|---|-----------|
| A—Primary Filter Inlet Check Valve              | F—Return-to-Tank Check Valve              | K—Fuel Inlet Line-to-Fuel Manifold (High Pressure)          | N—Spring  |
| B—Hand Primer Pump                              | G—Return-to-Tank Fuel Line (Low Pressure) | L—Primary Filter Outlet-to-Supply Pump Inlet (Low Pressure) | O—Fitting |
| C—Primary Filter                                | H—Fuel Manifold                           | M—Pressure Regulating Valve                                 |           |
| D—Final Filter                                  | I—Fuel Supply Pump                        |   |           |
| E—Transfer Pump-to-Final Filter (High Pressure) | J—Recirculation Fuel Line (Low Pressure)  |   |           |

Whenever the fuel system is opened for major service, flush the fuel rails in cylinder head.

1. Disconnect recirculation fuel line (J) from pressure regulating valve and remove parts (M—O). Reinstall fitting (O) and connect fuel line, leaving spring (N) and valve (M) out.
2. Disconnect recirculation line (J) from fuel supply pump inlet fitting and install cap on inlet fitting. Attach the clear line from JT035-13 Fuel Supply System Test Kit to the end of the recirculation line and place end in a bucket or route to fuel tank.
3. Operate hand primer pump (B) until clear fuel flows out of the recirculating line into the bucket/fuel tank.
4. Pinch off the recirculation line (not the plastic line from test kit) from the fuel manifold to the bucket just long enough to start the engine. When engine starts, release line and allow fuel to flow into bucket/fuel tank. Run engine for five minutes.
5. Stop engine.
6. Disconnect fuel line and remove fitting (O). Install valve (M), spring (N) and fitting (O). Connect fuel line.

7. Remove cap from fuel supply pump inlet fitting and remove clear test line from recirculation line. Connect recirculation line to pump inlet fitting.

8. Tighten fuel lines to specifications.

## Specification

Fuel Line—ORFS  
Fittings—Torque\_\_\_\_\_ 24 N·m (18 lb-ft)

9. Whenever the fuel manifold is opened, air must be removed from the fuel galley.

Loosen return check valve (F) and operate hand primer on fuel filter until air is removed and fuel is leaking past the O-ring.

Tighten check valve to specifications.

## Specification

Fuel Return Check Valve  
(On Manifold)—Torque\_\_\_\_\_ 33 N·m (24 lb-ft)

# Lucas Diesel R84 Repair Manual

**Peter T. Gill**



## **Lucas Diesel R84 Repair Manual:**

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