

1. Safety precautions

1.3. Before electric work

⚠ Caution:

- Be sure to install circuit breakers. If not installed, electric shock may result.

IMPORTANT:

Make sure that the circuit leakage breaker is one compatible with higher harmonics.

Always use a circuit leakage breaker that is compatible with higher harmonics as this unit is equipped with an inverter. The use of an inadequate breaker can cause the incorrect operation of the unit.

- For the power lines, use standard cables of sufficient capacity. Otherwise, a short circuit, overheating, or fire may result.

1.4. Before starting the test run

⚠ Caution:

- Turn on the main power switch more than 10 hours before starting operation. Starting operation just after turning on the power switch can severely damage the internal parts. Keep the main power switch turned on during the operation session.
- Before starting operation, check that all panels, guards and other protective parts are correctly installed. If missing, hot, or high voltage parts can cause injuries.

1.5. Using R410A refrigerant air conditioners

⚠ Caution:

- Use C1225-copper phosphorus for copper and copper alloy seamless pipes, to connect the refrigerant pipes. Make sure the inside of the pipes are clean and do not contain any harmful contaminants such as sulfuric compounds, oxides, debris, or dust. Use pipes with the specified thickness. (Refer to page 6) Note the following if reusing existing pipes that carried R22 refrigerant.
 - Replace the existing flare nuts and flare the flare sections, again.
 - Do not use thin pipes. (Refer to page 6)
- Store the pipes to be used during the installation indoors and keep both ends of the pipes sealed until just before brazing. If there are joints, etc., in their piping in (2) If dust, debris, or moisture enters the refrigerant lines, oil deterioration or compressor breakdown may result.
- Use ester oil, ether oil, alkybenzene oil (in all amount) as the refrigeration oil applied to the flare sections. If mineral oil is mixed in the refrigeration oil, oil deterioration may result.

- When installing the power lines, do not apply tension to the cables. If the connections are loosened, the cables can hang or break and overheating or fire may result.
- Be sure to ground the unit. Do not connect the ground wire to gas or water pipes, lightning rods, or telephone grounded lines. If the unit is not properly grounded, electric shock may result.
- Use circuit breakers (ground fault interrupter, residual current (r-c) break, and related case circuit breaker) with the specified capacity. If the circuit breaker capacity is larger than the specified capacity, breakdown or fire may result.

- Do not touch any switch with wet hands. Electric shock may result.
- Do not touch the refrigerant pipes with bare hands during operation. The refrigerant pipes are hot or cold depending on the condition of the flowing refrigerant. If you touch the pipes, burns or frostbite may result.
- After stopping operation, be sure to wait at least five minutes before turning off the main power switch. Otherwise, water leakage or breakdown may result.

- Do not use refrigerant other than R410A refrigerant. If another refrigerant is used, the chlorine will cause the oil to deteriorate.
- Use the following tools specifically designed for use with R410A refrigerant. The following tools are necessary to use R410A refrigerant. Contact your nearest dealer for any operations.

Tools for R410A	
Charge manifold	Pipework
Charge hose	Oil or adjustment gauge
Gas leak detector	Vacuum pump adapter
Evacuum wrench	Electronic refrigerant charging scale

- Be sure to use the correct tools. If dust, debris, or moisture enters the refrigerant lines, refrigeration oil deterioration may result.
- Do not use a charging cylinder. If a charging cylinder is used, the composition of the refrigerant will change and the efficiency will be lowered.

2. Installation diagram & parts

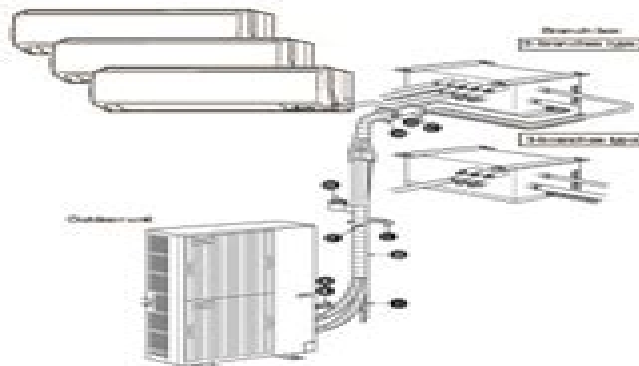


Fig. 2-1

2.1. Before installation (Fig. 2-1)

This installation manual is only for the outdoor unit installation. In installing the outdoor unit and branch box, refer to the installation manual attached to each unit.

Any structural alterations necessary for the installation must comply with the local building code requirements.

This diagram is intended to show the configuration of accessories.

For actual installation, the outdoor unit is to be turned 180°.

Units should be installed by licensed contractor according to local code requirements.

Note:

The dimensions given along the arrows above are required to guarantee the air conditioner's performance. Install the unit in an aisle as wide as possible for later service or repairs.

Parts to be locally prepared

①	Branch box (outdoor unit connecting wire (2-core, Refer to 7.3.3 External wiring procedure))	1
②	Evacuum pipe	1
③	Wall hole cap	1
④	Wall hole cover	1
⑤	Pipe h-rig band	1
⑥	(The quantity depends on the pipe length)	2 to 7
⑦	Flaring screw for 1/4 x 3/8 mm	1
⑧	(The quantity depends on the pipe length)	2 to 7
⑨	Flaring tool	1
⑩	Evac. tap	1
⑪	Drain hose (pvc/PVC pipe VPR6)	1
⑫	Refrigeration oil	1
⑬	Power supply cord (2-core, Refer to 7.3.3 External wiring procedure)	1

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CH Cherryholmes



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