

# Torque settings for wheel nuts and bolts on commercial vehicles

## Important!

### Check torque settings regularly!

To ensure wheel nuts/bolts are correctly tightened on truck wheels, please note the following:

#### a) Torque value:

It is imperative to adhere to the torque values specified by the vehicle manufacturers. On steel rims the wheel nuts should always be tightened crosswise.

#### b) Torque wrench:

For reasons of operational safety, the use of a torque wrench is recommended as this ensures the prescribed torque values are adhered to exactly.

#### c) Impact wrench:

With serial fittings, electric- or air-powered single or multiple impact wrenches are frequently used for reasons of efficiency. Unless these wrenches are designed for a single nut size using the maximum torque permitted by the machine, adhering to the correct torque value is usually difficult and depends more or less on the skill of the fitter. Regular checks using a torque wrench are recommended under all circumstances.

#### d) Other:

Hubs and wheels on all vehicles are coated with primer and usually with a top coating to protect them from rust. These coatings tend to give after the first few miles. Nuts and bolts also need time to settle. It is therefore essential that the wheel nuts are checked after the first 30 miles and tightened where necessary. Regular checks are also important later, because if the wheels are loose, the bolt holes wear ovally and damage the wheel bolts.

Use the prescribed wheel mounting elements.

Exchange nuts and bolts which are rusty or hard to move.

Before fitting, remove rust and dirt from the contact area around the wheel, axle hub and brake drum.

An alloy wheel is approximately twice the thickness of a steel one, which means that longer wheel bolts are required.

| Vehicle make           | Thread        | Torque setting (Nm) |               |           |
|------------------------|---------------|---------------------|---------------|-----------|
|                        |               | Hub mounting        | Disc mounting | Notes     |
| MANITOU                | M20 x 1.5     | 200                 | 200           |           |
|                        | M22 x 1.5     | 200                 | 200           |           |
| DAF                    | M20 x 1.5     | 270 - 300           | 300 - 350     |           |
|                        | 170 - 17.500P | 270 - 300           | 300 - 350     |           |
| DAF                    | M18 x 1.5     |                     | 300 - 400     | 270 - 300 |
|                        | M20 x 1.5     | 200 - 250           | 400 - 500     | 300 - 350 |
|                        | M22 x 1.5     |                     | 500           |           |
| IVECO                  | M18 x 1.5     |                     | 300           |           |
|                        | M20 x 1.5     |                     | 300           |           |
|                        | M22 x 1.5     |                     | 300           |           |
|                        | M22 x 1.5     |                     | 300           |           |
| Fiat                   | M18 x 1.5     | 200 - 250           |               |           |
|                        | M20 x 1.5     | 270 - 400           |               |           |
|                        | M22 x 1.5     | 400 - 500           |               |           |
| Fiat                   | M18 x 1.5     |                     | 300 - 470     |           |
|                        | M20 x 1.5     |                     | 500 - 540     |           |
|                        | M22 x 1.5     |                     | 500 - 550     |           |
| Ford (Ford, Europe)    |               | 400 ± 50            | 400 ± 50      |           |
| FORD                   | M18 x 1.5     |                     | 300 ± 50      |           |
|                        | M20 x 1.5     |                     | 470 ± 50      |           |
|                        | M22 x 1.5     |                     | 570 ± 50      |           |
| Ford                   | M20 x 1.5     |                     | 400 - 500     |           |
|                        | 170 - 17.500P |                     | 500           |           |
| Hino (European Plants) |               |                     |               |           |
|                        | M20 x 1.5     |                     | 400 - 500     |           |
|                        | M22 x 1.5     |                     | 500 - 600     |           |
| Hino                   | M18 x 1.5     |                     | 370 ± 50      |           |
|                        | M20 x 1.5     |                     | 400 ± 50      |           |
|                        | M22 x 1.5     |                     | 570 ± 50      |           |
|                        | 170 - 17.500P |                     | 570 ± 50      |           |
| Hino                   | M18 x 1.5     | 300                 |               |           |
|                        | M18 x 1.5     | 300                 |               |           |
| Hino                   | M18 x 1.5     | 300                 |               |           |
|                        | M18 x 1.5     | 300                 |               |           |
| Hino                   | M18 x 1.5     | 370 - 400           |               |           |
|                        | M18 x 1.5     | 370                 |               |           |
| Hino                   | M20 x 1.5     | 400 - 500           |               |           |
|                        | M20 x 1.5     | 400                 |               |           |

\* with correct torque wrench and rubber nut  
torque ± 10 %

All torque values referred guarantee  
torque class 10.9

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# Mitsubishi Canter Double Wheel Nut Torque Setting

**Lingjun Ying**



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