

## FH-6000 (Mazatrol Fusion 640M) ALARM LIST

If an alarm listed below occurs, it can be cleared by pressing  (CLEAR) or  (RESET) key after eliminating the cause of alarm.

Alarm No. (F0) (Coil No.)	Alarm Name	Description	Machine Status	Action Dealing the Alarm
200 (F0)	HYDRAULIC UNIT PRESSURE DOWN	Low hydraulic pressure alarm has continued for more than 2 seconds.	Feed hold Spindle stop Emergency stop in 1 minute	Compound oil controller unit SP1 X01
202 (F2)	AIR PRESSURE DOWN	Low pressure for spindle lubrication	Feed hold Spindle stop	SP5 X003
206 (F6)	SPINDLE LUB. CHILLER MALF.	Alarm with the spindle lubricating oil chiller unit.	Feed hold Spindle stop	Compound oil controller unit (PCU) X04
207 (F7)	IRREGULAR SLIDWAY OIL PRESSURE	Low slideway lubricating oil pressure	Stop in the single block mode	SP4 X01
208 (F8)	SLIDWAY OIL LOW	Low slideway lubricating oil level	Only display of message	SL4 X01
209 (F9)	SLIDWAY OIL MALFUNCTION	After the occurrence of alarm No. 208, lubricating oil is not added in approx. 8 hours.	Feed hold Spindle stop	SL4 X01
211 (F11)	SPINDLE CONTROLLER MALFUNCTION	Alarm with the spindle controller	Feed hold Spindle stop	Spindle controller X012
212 (F12)	MAGAZINE DRUM MALFUNCTION	Alarm with the magazine driver	Magazine operation is disabled	Magazine driver
213 (F13)	INDEX TABLE DRIVER MALFUNCTION	Alarm with the index table and NC positioning table driver	Table operation is disabled	Table driver
214 (F14)	ILLEGAL TOOL DESIGNATED	An unusable tool was called.	Tool selection by magazine rotation stops.	
217 (F17)	THERMAL TRIP	A thermal relay of auxiliary equipment motor is tripped. The circuit protector in the 100 V line is tripped.	Feed hold Spindle stop	PM11, PM12, PM15, PM16, QF7, QF8, in the compound controller unit (FPC) X01A
218 (F18)	CONVEYOR THERMAL TRIP	The thermal relay of chip conveyor or conveyor drive motor is tripped.	Only display of alarm	PM15, PM16, PM18 X00
219 (F19)	MAIN TRANSFORMER OVERHEAT	The main transformer is exceeding 120°C (248°F).	Single block Spindle stop	Main transformer X00
222 (F22)	APC OVERLOAD	Spindle load cannot be lowered even when an override value is lowered using the APC function.	Feed hold	
223 (F23)	TOOL MEAS. UNIT NOT IN POS	An attempt is made to execute semi- automatic tool length measurement while the tool length measurement base is not in place.	Tool length measurement cycle does not start.	

# Mazak X 48 Alarm Manual

**Julia Schneider**



**Mazak X 48 Alarm Manual:**

**Who's who in the West ,1998**

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