

# Mazda 121 Workshop Manual 1990-1998



1. Air cleaner assembly	10. Timing belt
2. Accessory cable	11. Front softener
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6. Water pump	15. Timing belt cover, upper
7. Alternator drive belt	
8. Water pump pulley	
9. Timing belt cover, lower	

## CYLINDER BLOCK (EXTERNAL PARTS) Torque Specifications



- Before installing the timing belt, check the clearance between the timing belt and the timing belt cover.
- Oil clearance inspection
- (a) Remove the timing belt cover.
- (b) Check the oil clearance between the timing belt and the timing belt cover.
- (c) If the oil clearance exceeds the specification, grind the crankshaft and the main bearing caps.
- (d) If the oil clearance is within the specification, install the timing belt cover.
- (e) Install the lower main bearings and the main bearing caps according to the cap number and "H" mark.
- (f) Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- (g) Tightening torque: 54-59 Nm (5.0-6.2 m.kg, 40-43 ft.lbs)
- (h) Remove the main bearing caps, and measure the Peak-to-Peak (P-P) at each journal at the widest point for the smallest clearance and at the narrowest point for the largest clearance.
- (i) If the oil clearance exceeds specification, grind the crankshaft and use vibration main bearings. (Refer to page 9-58.)
- Oil clearance: 0.015-0.020mm (0.0007-0.0014 in.)  
Maximum: 0.10mm (0.004 in.)
2. Apply a liberal amount of clean engine oil to the main bearings, thrust bearings, and main journals.
3. Install the crankshaft and the main bearing caps according to the cap number and "H" mark.
4. Tighten the main bearing cap bolts in two or three steps in the order shown in the figure.
- Tightening torque: 54-59 Nm (5.0-6.2 m.kg, 40-43 ft.lbs)

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